SARGENT CORPORATION

Excellence for Generations.

378 BENNOCH ROAD
STILLWATER, ME 04489
Ph : (207)827-4435

Submittal

Job: 35701
KITTERY - RTE 236 SEWER
Route 236
Kittery, ME 03904

Spec Section No: 02200
Submittal No: 14
Revision No: 0
Sent Date: 4/3/2015

Spec Section Title: Earthwork

Submittal Title: Blasting Plan

Contractor:
SARGENT CORPORATION

Vendor:

Other:
Kleinfelder, Inc.
David Peterson, PE

Contractor's Stamp

SARGENT CORPORATION
By: GJA
☑ No Exception Taken ☐ Approved as Noted
☐ Revise and Resubmit ☐ Approved
Project No. 35701 Submittal No. 14

APR 03 2015

Reviewed only for conformance with the information given in the Contract Documents and compliance with the design concept to the Project. Review does not relieve subcontractor/supplier from responsibility for errors, omissions or deviations from requirements of the Contract Documents, Subcontractor/Supplier is responsible for dimensions to be confirmed and correlated at the site; for information that pertains to the fabrication, processes or to the means, methods, sequence and procedures of fabrication or construction.

Architect's Stamp

Engineer's Stamp

☐ 1 - NO EXCEPTION TAKEN ☐ 4 - REJECTED
☐ 2 - MAKE CORRECTIONS AS NOTED ☒ 5 - NOTED: NO ACTION REQUIRED
☐ 3 - REVISE AND RESUBMIT ☐ 6 - SUBMIT SPECIFIED ITEM

Checking is only for general conformance with the design concept of the project and general compliance with the information given in the contract documents. Any action shown is subject to the requirements of the plans and specifications. Contractor is responsible for: dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of construction; coordination of his work with that of all other trades; and the satisfactory performance of his work.

KLEINFELDER

DATE 4/22/15 BY M.C. Carmona

YOUR TRUSTED BREED
making it happen

Maine Drilling & Blasting

Blasting Plan

for

Kittery Sewer Extension

Route 236
Kittery, Maine

Date: 04/01/15

Prepared For:

Sargent Corporation
378 Bennoch Road
Stillwater, Maine 04489

Prepared By: Brett Doyon

Maine Drilling & Blasting, Inc.
P.O. Box 1140
423 Brunswick Avenue
Gardiner, ME 04345
207.582.2338
207.582.8794 FAX

Divisional Offices

Connecticut	860.242.7419
Maine	207.582.2338
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New York	518.632.9170
Pennsylvania	800.422.4927
Vermont	802.479.3341

Maine Drilling & Blasting

Table of Contents

Maine Drilling & Blasting

General
Maine Drilling & Blasting, Inc. considers safety as the priority during all phases of blasting operations. We are knowledgeable of and will follow all local, state and federal regulations related to transportation and use of explosives. The project specifications and conditions have been reviewed. Details of procedures for pre-blast surveys, explosives use, blast security, monitoring and documentation are enclosed.

Pre-Blast Surveys / Notifications
Pre-blast surveys will be offered to all property owners within 300 foot radius of the blast site. Appropriate notices will be given and appointments arranged for those owners who desire a survey. Pre-blast surveys will be conducted by a Company Representative. Results of those surveys will be documented through video or still photographs and appropriate narration or written reports.

Blast Monitoring
All blasts will be monitored by a representative of Maine Drilling & Blasting, Inc. who has been properly trained in the setup and use of seismic monitoring equipment. At least one seismograph will be in use at all times. Placement of monitoring equipment will be at the nearest structure to the blast site. Maine Drilling & Blasting, Inc. monitoring equipment will consist of Instantel type seismographs. Details are enclosed. Results of blast monitoring will typically be available before the next blast, usually immediately following a blast. Results can be reviewed and modifications can be made to the blast design for the next blast if necessary.

Sequence of Blasting
All blasting operations will be strictly coordinated with the Engineers, and Fire Department. Emphasis will be on the safe and efficient removal of the rock existing on this project without impact to surrounding structures. Blasts will be developed so as to create adequate relief which will minimize ground vibrations and offer the greatest protection possible to the surrounding structures.

Blasting Procedures

1. Blasting operations shall commence after 8:30 AM and cease before 4:00 PM, Monday through Friday.

2. Blasting cannot be conducted at times different from those announced in the blasting schedule except in emergency situations, such as electrical storms or public safety required unscheduled detonation.

3. Warning and all-clear signals of different character that are audible within a range of one-quarter mile from the point of the blast shall be given. All persons within the

permit area shall be notified of the meaning of the signals through appropriate instructions and signs posted.

4. Access to blasting area shall be regulated to protect the public from the effects of blasting. Access to the blasting area shall be controlled to prevent unauthorized entry before each blast and until the perimeter's authorized representative has determined that no unusual circumstances exist after the blast. Access to and travel in or through the area can then safely resume.

5. Areas in which charged holes are awaiting firing shall be guarded, barricaded and posted, or flagged against unauthorized entry.

6. All blasts shall be made in the direction of the stress relieved face previously marked out or previously blasted.

7. All stemming shall be minimum as specified using clean, dry 3/8" crushed stone.

8. Blasting mats shall be used as necessary to cover blasts.

9. The Blasting Contractor shall insure that extra safety and judgment is exercised by his blaster to prevent the simultaneous blasting of numerous holes.

Blasting Mats

Blasting mats and backfill will be used to control excessive amounts of rock movement when blasting in close proximity to structures. Placement and number of mats are typically determined by the blaster. Mats will be placed so as to protect all people and structures on, or surrounding the blast site and property. Rubber tire type blasting mats will be utilized on this project and will be approximately 12' x 12' in size; Rubber mat @ 12' x 12' 38 lbs/sqft = 5,472 lbs/ea.

Blast Security and Warning Whistles

Each blast will be preceded by a security check of the affected area and then a series of warning whistles. Communications will be made with job site supervisors and local officials as required to ensure the safest possible operation. All personnel in the vicinity closest to the blast area will be warned. The warning whistles will follow the following sequence:

3 Audible Signal Pulses - 5 Minutes to Blast

2 Audible Signal Pulses - 1 Minute to Blast

1 Audible Signal Pulses - All Clear

No blast will be fired until the area has been secured and determined safe. The blast site will be examined by the blaster prior to the all-clear signal to determine that it is safe to resume work.

Explosives
All explosives will be delivered to the job site on a daily basis. Overnight storage will be a licensed secure magazine site. Only the amount of explosives required to perform the day's work will be brought to the site. All explosives will be stored in approved magazines when not in use.

Enclosed are Technical Data and MSDS sheets for the explosive products proposed for use on this project. Any one of, or a combination of these products may be in use at any one time on the site.

Blaster Qualifications
All Maine Drilling & Blasting, Inc blasters on this job will be licensed in the State of Maine and have received various amounts of training in the safe use and handling of explosives. Additionally, Maine Drilling & Blasting, Inc. blasters are familiar with all OSHA Regulations, State Regulations, and Federal Regulations regarding construction site safety, including transportation, use, and handling of explosive materials. Weekly safety meetings are to be held on site by the Maine Drilling & Blasting, Inc. job foreman, with a record of that meeting returned to the Maine Drilling & Blasting, Inc. office.

Blasting Personnel
All blasting operations shall be conducted by experienced, trained and competent persons who understand the hazards involved. Persons working with explosive materials shall:

1. Have demonstrated knowledge of, and a willingness to comply with, safety and security requirements.

2. Be capable of using mature judgment in all situations.

3. Be of good physical condition and not addicted to intoxicants, narcotics, or other similar type of drugs.

4. The person(s) responsible for the explosives shall possess current knowledge of the local, State and Federal laws and regulations applicable to his work.

5. The person(s) responsible for the explosives shall have obtained a Certificate of Competency or a license as required by State law.

Licenses and Permits
Maine Drilling & Blasting, Inc. is fully licensed and insured for the transportation, use, and handling of explosives. Evidence of insurance is available. Blasting permits will be applied for as required from the local authorities by the Maine Drilling & Blasting, Inc. Blaster/Foreman when blasting is about to begin.

Blast Vibration & Air-Blast

Blast vibration will be monitored at the blast site, typically at the structure(s) closet to the blast site. Vibration limits will closely follow industry limits and the State and Local Regulations. Blast designs will be modified as required to stay within the guidelines and meet project schedules as well. Blasting operations will be modified accordingly when approaching buildings and utilities. Enclosed are preliminary vibration calculations based on known distances to the structures of concern and anticipated initial blast designs.

Ground vibration peak particle velocity limits shall not exceed USBM Alternative Blasting Criteria

- US Bureau of Mines (USBM) RI 8507 Appendix B
- Standard, and applicable State Regulations

Airblast overpressure level not to exceed 133 peak dB (linear) two Hertz high -pass system.

Blast Reports
Enclosed is a sample of a Maine Drilling & Blasting, Inc Blast Report. This report will be filled out for each blast and copies supplied as needed.

Typical Blast Design
Enclosed is what would be considered typical blast designs for this project. Hole sizes, depths, spacing and loading information is provided. These designs are to be considered a good starting point. Modifications are usually made, if necessary, following the first blast to meet control and seismic considerations

Maine Drilling & Blasting

Blaster Profile

Michael P. Curran

Blasting Superintendent
Eastern Division

I. Work History

* Maine Drilling & Blasting – Jun. 2014 to Present; March 1999 – Feb. 2012
    - Blasting Superintendent – Jun. 2014 to present
    - Lead Blasting Supervisor – May 2007 to Feb. 2012
    - Lead Blaster – April 2006 to May 2007
    - Blaster – April 2002 to April 2006
    - Drill Operator – April 2000 to April 2002
    - Laborer – March 1999 to April 2000
* AFC – Drill Foreman – Nov. 2013 – March 2014
* Hamilton Construction – Drill & Blast Foreman – May 2011 to Nov. 2013
* Town of Moultonborough – Operator – Jun. 1995 to May 1997
* S. Humway Construction – Operator – May 1997 to Dec. 1998
* Deephaven Camps – Carpenter – Jan. 1998 to April 1998

II. Training and Education

* Maine Drilling and Blasting
    - Austin Power Blasting Technology Training – 05/2012
        - Shawn Farr, Blaster
    - DigiShot Electronic Detonation Training – 01/29/2015
        - Kenneth Smith, Blasting Technical Supervisor
    - Blast Site Safety – 01/13/2009
        - Todd Harrington, Blasting Technical Manager
    - Environmental Best Practices – 01/13/2009
        - Todd Harrington, Blasting Technical Manager
    - Blasting Theory – 01/14/2009
        - Todd Harrington, Blasting Technical Manager
    - Blaster's Math – 01/14/2009
        - Todd Harrington, Blasting Technical Manager
    - Blast Design – 01/15/2009
        - Todd Harrington, Blasting Technical Manager
    - EOP Training - 03/13/2009
        - Todd Larain, Quarry Blasting Supervisor
    - Hazmat General Awareness Training – 08/07/2014
        - Bruce Lawler, Compliance Supervisor
    - Hazmat Transportation Security – 08/07/2014
        - Bruce Lawler, Compliance Supervisor
    - Hazmat Indepth Security – 08/07/2014
        - Bruce Lawler Compliance Supervisor
    - IME Best Practices Blast Site Housekeeping – 03/13/2009
        - Todd Harrington, Blasting Technical Manager
    - OSHA 10 Hour for Construction – 05/22/2012
    - MSHA Training – 06/09/2014

III. Projects

K & K Excavation — Quantity approx. 30,000 cubic yards
Marriott Hotel, Bath, ME

Hamilton — Quantity approx. 100,000 cubic yards
Highway reconstruction Chilkoot National Park (3 miles)
Skagway, AK

AFC — Quantity approx. 1.7 Mil. cubic yards
North Sloop Oil Fields
Nuisquit, AK

Anderson — Quantity approx. 200,000 cubic yards
Kodiak Island Land Fill
Kodiak, AK

Class 1, 1.1 Detonators: electric, non-electric
Class 1, 1.4 High Explosives; Dynamite, Unimax, Cast Boosters
Class 1, 1.5 Blasting Agents; Emulsions, Hydromite, Anfo, Bulk Emulsions
Class 1, Detonating Cord

V. Additional Information

- NH Blasting License # 1291
- MA Blasting License #7023
- AK Blasting License #20130043

- CDL C with Hazmat endorsement
- ATFE Employee Possessor Clearance
- MSHA Certification

Blastmate III™

Full-Featured, Advanced Vibration and Overpressure Monitor

Range of Applications:

- Blast-monitoring for compliance
- Near-field blast analysis
- Pile driving
- Construction activity
- Demolition activity
- Heavy transportation
- Bridge monitoring
- Structural analysis
- Underwater blast monitoring
- 4 or 8 channel data aquisition
- Remote monitoring - Auto Call Home™

Consultants, engineers and contractors the world over recognize the **Instantel® Blastmate III™** vibration and overpressure monitor as the most versatile and most reliable full featured monitor available. It provides all of the industry-leading features of the **Instantel Minimate Plus™** monitor, conveniently packaged with a full keyboard and a high-resolution printer. This allows you to setup, add notes and print complete event reports in the field, without a computer.

Versatile

With standard features like the **Instantel Histogram Combo™** monitoring mode, zero dead-time between events, and flexible sample rates up to 65,536 S/s, the **Blastmate III** system provides you with control and confidence to monitor reliably in any situation. For added versatility, you have the option to add 4 more channels and extra memory, providing two complete standard monitors in a single package.

For more demanding monitoring applications, the **Instantel Blastware® Advanced Module** software provides the capability to monitor a broad selection of vibration and overpressure sensors, as well as sensors for related structural and environmental measurements. Monitor vibration, ambient environmental conditions, and the movement of structural cracks, all at the same time, all using the same **Blastmate III** monitor.

Easy to use

The features and versatility of the **Blastmate III** monitor set it apart, but the fact that it is also easy to use makes it truly revolutionary. The dedicated single use function keys, backlit LCD and simple menu-driven operation make setup and operation quick and easy, even for inexperienced personnel.

Tough

The **Blastmate III** monitor has been built to survive, with a fully sealed top panel, non-corrosive industrial grade connectors and sealed electronics, all packed in a rugged, water-resistant case.

Blastmate III - Reliability and versatility for any monitoring application.

Key Features

- Fast high-resolution thermal printer for event reports in the field without the need for a computer.
- Full keyboard simplifies entry of job-specific notes and information.
- Dedicated function keys and intuitive menu-driven operation enable quick and easy setup.
- **Histogram Combo** mode allows capture of full waveform records while recording in histogram mode.
- Sample rates from 1,024 to 16,384 S/s per channel - up to 65,536 S/s available on a single channel.
- Available 8-channel option allows for 2 standard triaxial geophones and 2 microphones to be used on a single **Blastmate III** monitor.
- Continuous monitoring means zero dead time, even while the unit is processing.
- Any channel can be matched to a wide variety of sensors - geophones, accelerometers, or hydrophones.

714B0053 Rev 07 – Prodcuct Specifications are Subject to Change

Instantel

Blastmate III™

General Specifications	Blastmate III
Channels	Microphone and Triaxial Geophone or 4 independent user-configurable channels (two Microphones and two Triaxial Geophones or 8 independent channels with optional 8-channel upgrade)
Vibration Monitoring (with Standard Triaxial Geophone)	
Range	Up to 254 mm/s (10 in/s)
Resolution	0.127 mm/s (0.005 in/s) or 0.0159 mm/s (0.000625 in/s) with built-in preamp
Accuracy (ISEE / DIN)	+/- 5% or 0.5 mm/s (0.02 in/s), whichever is larger, between 4 and 125 Hz / DIN 45669-1 standard
Transducer Density	2.13 g/cc (133 lbs/ft^3)
Frequency Range (ISEE / DIN)	2 to 250 Hz, within zero to -3 dB of an ideal flat response / 1 to 315 Hz
Maximum Cable Length (ISEE / DIN)	75 m (250 ft) / 1,000 m (3,280 ft)
Air Overpressure Monitoring	
Weighting Scales	Linear or A-weight
Linear Range	88 to 148 dB (500 Pa (0.072 PSI) Peak)
Linear Resolution	0.25 Pa (0.0000363 PSI)
Linear Accuracy	+/- 10% or +/- 1 dB, whichever is larger, between 4 and 125 Hz
Linear Frequency Response	2 to 250 Hz between -3 dB roll off points
A-weight Range	50 to 110 dBA
A-weight Resolution	0.1 dBA

Waveform Recording

Record Modes	Manual, Single-shot, Continuous
Seismic Trigger	0.125 to 254 mm/s (0.005 to 10 in/s)
Acoustic Triggers	
Linear	100 to 148 dB
A-weight	55 to 110 dBA
Sample Rate	1,024 to 16,384 S/s per channel (independent of record time), up to 65,536 S/s in single-channel mode with advanced software (maximum 8,192 S/s per channel for 8 channels)
Record Stop Mode	Fixed record time, **Instantel® AutoRecord™** record stop mode
Record Time	1 to 100 seconds (programmable in one-second steps) or 500 seconds plus 0.25 seconds pre-trigger
AutoRecord Time	Auto window programmable from 1 to 9 seconds, plus a 0.25 second pre-trigger. Event is recorded until activity remains below trigger level for duration of auto window, or until available memory is filled.
Cycle Time	Recording uninterrupted by event processing - No dead time
Storage Capacity	
Full Waveform Events	300 one-second events at 1,024 S/s sample rate (1,500 event capacity with optional memory upgrade)
Event Summaries	1,750 (8,750 event capacity with optional memory upgrade)

Histogram Recording

Record Modes	Histogram and **Instantel Histogram Combo™** (monitor captures triggered waveforms while recording in Histogram mode)
Recording Interval	2, 5 or 15 seconds; 1, 5 or 15 minutes
Storage Capacity	46,656 intervals - 3 days at 5-second intervals or 102 days at 15 minute intervals (with memory upgrade - 15 days at 5-second intervals or 540 days at 15 minute intervals)

Physical Specifications

Dimensions	269 x 355 x 165 mm (10.6 x 14.0 x 6.5 in)
Weight	6.4 kg (14 lbs)
Battery	Rechargeable 6 V sealed gel cell - capacity for 30 days of continuous monitoring
User Interface	63 domed tactile keys including full keyboard and dedicated keys for common functions
Display	4-line x 20 character, high contrast, backlit LCD with online help
Printer	High resolution thermal plotter
PC Interface	RS-232
Auxillary Inputs and Outputs	External Trigger, Remote Alarm, coordinate download from GPS
Environmental	
Printer/LCD Operating Temperature	-10 to 50^{0}C (14 to 122^{0}F)
Electronics Operating Temperature	-20 to 60^{0}C (-4 to 140^{0}F)
Remote Communications	Compatible with Telephone, GSM, Cellular, RF, Satellite, Short-haul modems, and Ethernet® device servers. Automatically transfers events when they occur through **Instantel Auto Call Home™** feature.
Additional Features	Monitor start/stop timer

Corporate Office:
309 Legget Drive,
Ottawa, Ontario K2K 3A3
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Instantel

The World's Most Trusted Vibration Monitors

NONEL® Lead Line

Technical Information

Nonelectric Shock Tube

Product Description

NONEL LEAD LINE is NONEL shock tube spooled at the factory in 763 meter (2,500 foot) lengths for easy application and deployment. NONEL LEAD LINE shock tube is a small diameter, three-layer plastic tube coated on the innermost wall with a reactive explosive compound. When initiated, NONEL shock tube propagates a low energy signal, similar to a dust explosion, at approximately 2000 m/sec (6,500 ft/sec) along the tube's length with minimal disturbance to the outside of the tube. The signal is transmitted from one NONEL shock tube to another through field-assembled splices.

NONEL LEAD LINE provides maximum flexibility to the blaster in choosing a position of safety from which to initiate nonelectric blast rounds in either underground or surface applications. NONEL LEAD LINE is the only NONEL product that can be cut and spliced into a NONEL detonator product to construct a custom length nonelectric starter assembly.

Application Recommendations

- **ALWAYS s**plice NONEL LEAD LINE to NONEL EZTL™ nonelectric trunkline delay detonators, NONEL EZ DET® nonelectric blast initiation system, NONEL TD or NONEL Starter detonators to make-up the nonelectric starter assembly when using

Properties

MSDS #1124

Net Explosive Content per 100 units 0.0044 kg
0.0097 lbs

Length		Spools / Case
m	ft	
762	2500	2

- **Length rounded to nearest one-half meter.**
- **See case label for exact case weight.**

Hazardous Shipping Description
Articles, Explosives, N.O.S. (HMX, Aluminum), 1.4S, UN 0349, PG II

See Product Disclaimer on page 2.

DYNO Dyno Nobel
Groundbreaking Performance™

NONEL® Lead Line

Technical Information

Application Recommendations (continued)

NONEL LEAD LINE as the primary initiator for NONEL blast rounds.

- **ALWAYS** trim at least 3 m [10 ft] of tubing before inserting into a nonelectric shock tube starting device or whenever dirt and/or moisture may have compromised the open tube ends before making a splice connection.
- **ALWAYS** replace the plastic tube closure over the open end of any NONEL LEAD LINE that remains on the spool and is intended to be used to make up another nonelectric starter assembly.
- **ALWAYS** make the final hook-up of the nonelectric starter assembly to the blast round only after all equipment and non-essential personnel are clear of the blast area.
- **ALWAYS** unspool NONEL LEAD LINE by hand if the starter assembly has been spliced to it and is attached to the blast round.
- **ALWAYS** keep any NONEL LEAD LINE tube ends sealed and free from dirt and moisture since dirt or moisture in the shock tube may cause a misfire.
- **NEVER** use NONEL LEAD LINE for in-hole use. NONEL LEAD LINE is for use outside the borehole only.
- **NEVER** attempt to knot different lengths of shock tube together. Shock tube will not initiate itself through knot connections. It must be spliced.
- **NEVER** remove the plastic tube closure from the NONEL LEAD LINE shock tube until just before splicing.
- **NEVER** attach the starter assembly to the blast round until after the LEAD LINE deployment is complete whenever NONEL LEAD LINE is to be unspooled by any method other than by hand,

Application Recommendations (continued)

- **NEVER** run over NONEL LEAD LINE with equipment. This may damage the shock tube and may cause a misfire. **ALWAYS** replace the NONEL LEAD LINE if it is damaged.
- When making a nonelectric starter assembly using NONEL LEAD LINE, **ALWAYS** remove the plastic tube closure and save for later use. Splice two freshly-cut ends of NONEL shock tube together (one from the NONEL LEAD LINE and the other from the NONEL detonator) by inserting them into opposite ends of the plastic connector sleeve and pushing them toward one another until they are both at least ½ cm (¼ in) in the splice.

Transportation, Storage and Handling

- NONEL LEAD LINE must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.
- For maximum shelf life (3 years), NONEL LEAD LINE must be stored in a cool, dry, well ventilated magazine. Explosive inventory should be rotated. Avoid using new materials before the old. For recommended good practices in transporting, storing, handling and using this product, see the booklet “Prevention of Accidents in the Use of Explosive Materials” packed inside each case and the Safety Library Publications of the Institute of Makers of Explosives.

Case Dimensions

51 x 25 x 28 cm 20 x 9 ⅞ x 10 ⅞ in

Dyno Nobel Inc.
2795 East Cottonwood Parkway, Suite 500, Salt Lake City, Utah 84121 USA
Phone 800-732-7534 Fax 801-328-6452 Web www.dynonobel.com

Material Safety Data Sheet

Dyno Nobel Inc.
2795 East Cottonwood Parkway, Suite 500
Salt Lake City, Utah 84121
Phone: 801-364-4800 Fax: 801-321-6703
E-Mail: dnna.hse@am.dynonobel.com
FOR 24 HOUR EMERGENCY, CALL CHEMTREC (USA) 800-424-9300
CANUTEC (CANADA) 613-996-6666

MSDS # 1124
Date 09/16/10

Supercedes
MSDS # 1124 08/13/08

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s): NONEL® LEAD LINE

Product Class: Shock Tube

Product Appearance & Odor: Hollow plastic tubing (normally yellow) with dusty inner coating of HMX and aluminum. No detectable odor.

DOT Hazard Shipping Description: **UN0349** Articles, explosive, n.o.s. (HMX) 1.4S II.
For 10,000 ft spools with Wire Lock Terminations only: Not regulated as an explosive, 0000

NFPA Hazard Classification: Not Applicable (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**OSHA PEL-TWA**	**ACGIH TLV-TWA**
Cyclotetramethylene Tetranitramine (HMX)	2691-41-0	0.35	None[1]	None[2]
Aluminum (dust)	7429-90-5	0.04	15 mg/m^3 (total) 5 mg/m^3 (respirable)	10 mg/m^3

[1] Use limit for particulates not otherwise regulated (PNOR): Total dust, 15 mg/m^3 ; respirable fraction, 5 mg/m^3.
[2] Use limit for particulates not otherwise classified (PNOC): Inhalable particulate, 10 mg/m^3 ; respirable part., 3 mg/m^3.
Note: The above hazardous dust mixture is present at approximately 15 mg per meter of tubing.

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Boiling Point: Not Applicable
Vapor Density: Not Applicable
Melting Point: HMX decomposes violently at melting pt., about 278°C
Evaporation Rate (Butyl Acetate = 1): Not Applicable
Vapor Pressure: Not Applicable
Density: Not Applicable
Solubility in Water: Not Soluble
Percent Volatile by Volume: Not Applicable

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not Applicable
Flammable Limits: Not Applicable
Extinguishing Media: Water, inert powder, CO_2
Special Fire Fighting Procedures: For shock tube only, consider initial isolation of at least 15 meters (50 feet) in all directions. Fight fire with normal precautions and methods used for plastic fires from a reasonable distance. IF DETONATORS OR OTHER EXPLOSIVES ARE PRESENT, DO NOT FIGHT FIRE.
Unusual Fire and Explosion Hazards: May burn vigorously with localized detonations and projection of fragments, with effects usually confined to the immediate vicinity of packages. Toxic smoke from combustion of the plastic material may be emitted. If product functions, high heat and pressure are released from the end of the tube if not covered or enclosed, typically by a metal device.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

This is a packaged product that will not result in exposure to hazardous ingredients (inner coating materials) under normal conditions of use.
Eyes: Not a likely route of exposure. Dust particles may be irritating.
Skin: Not a likely route of exposure. Dust particles may cause skin irritation.
Ingestion: Not a likely route of exposure. Ingestion of large amounts of the reactive powder (HMX) is poisonous and may cause cardiovascular collapse.
Inhalation: Not a likely route of exposure. Breathing dust can cause respiratory irritation. During manufacture and at processing temperatures, irritating fumes may evolve.
Systemic or Other Effects: None known.
Carcinogenicity: No constituents are listed by NTP, IARC or OSHA.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Wash with soap and water.
Ingestion: Not Applicable
Inhalation: Not Applicable
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable
Conditions to Avoid: Keep away from heat, flame, impact, friction, ignition sources and strong shocks. Also avoid stretching to failure.
Materials to Avoid (Incompatibility): Incompatible with strong oxidizers and acids.
Hazardous Decomposition or Combustion Products: Hazardous carbon monoxide (CO), nitrogen oxide (NO_X) gases and products of plastic decomposition produced.
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 50 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, repackage undamaged devices in original packaging, accounting for every device. If the ends or tube wall have been opened such that powder may have

been released from the tube, isolate the spill area. Contamination of the HMX/Aluminum powder with sand, grit or dirt will render the material more sensitive to detonation. Carefully wet down and clean "loose" powder spills using a damp sponge or rag, avoid applying friction or pressure to the explosive, and place in a (Velostat) electrically conductive bag. Follow applicable Federal, State, and local spill reporting requirements.
Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: None normally required. Provide enhanced ventilation if used in underground mines, indoors or other enclosed areas.
Respiratory Protection: None normally required. Extended testing of the product indoors or in enclosed areas may necessitate respiratory protection.
Protective Clothing: None normally required. Wear chemical-resistant gloves during post-detonation cleanup or spill cleanup operations.
Eye Protection: Safety glasses or goggles are recommended for handling, testing or cleanup.
Other Precautions Required: None

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry, well-ventilated location. Store in compliance with Federal, State, and local regulations. Keep away from heat, flame, ignition sources and strong shock. Only properly qualified and authorized personnel should handle and use Shock Tube.
Precautions to be taken during use: Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death. Avoid breathing the fumes or gases from detonation of explosives. Detonation in confined or unventilated areas may result in exposure to hazardous fumes or oxygen deficiency.
Other Precautions: It is recommended that users of explosive materials be familiar with the Institute of Makers of Explosives Safety Library Publications.

SECTION X - SPECIAL INFORMATION

This product contains the following substances that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Chemical Name	CAS Number	% By Weight
None		

Disclaimer

NONEL® EZ DET® 1.4B

Technical Information

Nonelectric Blast Initiation System

Product Description

NONEL® nonelectric delay detonator EZ DET® 1.4B units consist of a length of orange shock tube with a surface detonator attached to one end and a Standard (#8) in-hole detonator on the other. The surface detonator is inside a color-coded plastic EZ™ Connector block to facilitate easy connections to shock tube leads. This block can hold up to 6 shock tube leads. Easy-to-read, color-coded delay tags display the delay number and nominal firing time prominently.

NONEL EZ DET units can be easily connected to one another to satisfy basic blast design requirements in construction, mining, and quarry operations. They can also be used in combination with NONEL MS, NONEL EZTL™ and/or NONEL TD detonators to satisfy complex blast design requirements and minimize inventory of initiation system components.

Application Recommendations

For detailed application recommendations, **ALWAYS** request a copy of Dyno Nobel's *Product Manual: NONEL® and PRIMACORD®* from your Dyno Nobel representative.

- **ALWAYS** select a NONEL EZ DET unit having more than enough tubing length to extend from the planned primer location in the borehole to the collar of the next hole.

Properties

MSDS #1122

Net Explosive Content per 100 units 0.0810 kg
0.1782 lbs

This product is only available in the United States.

Nominal Time (msec)	Nominal Time (msec)	Nominal Time (msec)	Connector Block Color
17 / 350	17 / 500	17 / 700	Yellow
25 / 350	25 / 500	25 / 700	Red
42 / 350	42 / 500	42 / 700	White
25 / 375			Red

Hazardous Shipping Description
Detonator assemblies nonelectric,
1.4B, UN 0361 PG II

See Product Disclaimer on page 2.

DYNO® Dyno Nobel

Groundbreaking Performance™

NONEL® EZ DET® 1.4B

Technical Information

Application Recommendations (continued)

- **ALWAYS** protect the plastic EZ Connector block and all shock tube leads from impact or damage during the loading and stemming operations. Use care when placing blasting mats and cover material on top of the blasting circuit. The EZ Connector block contains a detonator and is subject to detonation caused by abuse such as impact. Shock tube which has been cut, ruptured or damaged may cause misfires.
- **ALWAYS** be sure that the shock tube(s) are securely inserted, one at a time, into the EZ Connector block. The head of the EZ Connector block should rise to accept the shock tube and return to a closed position with an audible click.
- **ALWAYS** ensure that individual shock tubes remain aligned side by side in the connector channel and do not cross one over the another on insertion.
- **NEVER** use NONEL EZ DET units with detonating cord. The low strength surface detonator will not initiate detonating cord and may cause misfires.
- **NEVER** attempt to disassemble the delay detonator from the plastic EZ Connector block or use the detonator without the connector.
- **NEVER** place more than 6 shock tube leads into the plastic EZ Connector block. Misfires may result.
- **NEVER** pull, stretch, kink or put tension on shock tube such that the tube could break.
- **NEVER** splice NONEL EZ DET shock tube together to extend between holes.
- **NEVER** connect NONEL EZ DET units together until all holes have been primed, loaded and stemmed and the blast site has been cleared.

Transportation, Storage and Handling

- NONEL EZ DET must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.
- For maximum shelf life (3 years), NONEL EZ DET must be stored in a cool, dry, well ventilated magazine. Explosive inventory should be rotated. Avoid using new materials before the old. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case and the Safety Library Publications of the Institute of Makers of Explosives

Packaging

Length		Case Type	Quantity / Case	
m	ft		case	subpack
3.5	12	D	180	90
4.5	16	D	120	60
7	24	D	120	60
9	30	D	80	40
12	40	D	60	30
15	50	D	60	30
18	60	D	50	25
24	80	DC	50	--
30	100	DC	40	--
37	120	DC	30	--

- Length rounded to nearest one-half meter.
- Case weight varies by length & delay; see case label for exact weight.

Note: This product is also available with a High Strength cap. For more information, please contact your local Dyno Nobel sales representative.

Case Dimensions

Detpak Case (DC)	48 x 45 x 26 cm	18¾ x 17¾ x 10¼ in
Detpak (D)		
subpack	44 x 22 x 25 cm	17 ½ x 8 ¾ x 10 in
strapped case	44 x 45 x 25 cm	17 ½ x 17 ⅝ x 10 in

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NONEL® EZTL™

Technical Information

Nonelectric Trunkline Delay Detonators

Product Description

NONEL® nonelectric delay detonator EZTL™ units consist of a length of yellow shock tube, with a surface detonator attached to one end and the other end sealed. The detonator is housed in a plastic EZ Connector block which facilitates easy connection to shock tube. A white J-hook is affixed near the sealed end. Easy-to-read, color-coded delay tags display the delay number and nominal firing time prominently.

EZTL detonators are designed for use with NONEL MS and EZ DET® units to provide effective and accurate surface timing between blastholes and/or rows of blastholes in surface and underground blasting designs.

Application Recommendations

For detailed application recommendations, **ALWAYS** request a copy of Dyno Nobel's *Product Manual: NONEL® and PRIMACORD®* from your Dyno Nobel representative.

- **ALWAYS** be sure that the shock tube(s) are securely inserted, one at a time, into the plastic EZ connector. The head of the connector block should rise to accept the tube, and return to a closed position with an audible click.
- **ALWAYS** ensure that the individual shock tubes remain aligned side by side in the EZ connector channel and do not cross over one another during insertion.
- **ALWAYS** protect the plastic EZ connector and all shock tube leads from impact or

Properties

MSDS #1122

Net Explosive Content per 100 units 0.0240 kg
0.0529 lbs

Delay Time (msec)	Connector Block Color
9	Green
17	Yellow
25	Red
33	Green
42	White
67	Blue
100	Black
109	Black

Hazardous Shipping Description

Detonator assemblies nonelectric,
1.4B, UN 0361 PG II

See Product Disclaimer on page 2.

DYNO® Dyno Nobel

Groundbreaking Performance™

NONEL® EZTL™

Technical Information

Application Recommendations (continued)

damage. Use care when placing blasting mats and cover material on top of the blasting circuit. The EZ connector contains a detonator and is subject to detonation caused by abuse such as impact. Shock tube which has been cut, ruptured or damaged may cause misfires.

- **NEVER** use NONEL EZTL detonators with detonating cord. The low strength surface detonator will not initiate detonating cord.
- **NEVER** attempt to disassemble the delay detonator from the EZ connector block or use the detonator without the connector.
- **NEVER** place more than 6 shock tube leads into an EZ connector block. Misfires may result.
- **NEVER** tie-in NONEL EZTL units until all holes have been primed, loaded, stemmed and the blast site has been cleared.

Transportation, Storage and Handling

- NONEL EZTL must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.
- For maximum shelf life (3 years), NONEL EZTL must be stored in a cool, dry, well ventilated magazine. Explosive inventory should be rotated. Avoid using new materials before the old. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case and the Safety Library Publications of the Institute of Makers of Explosives.

Packaging

Length		Case Type	Quantity / Case	
m	ft		case	subpack
2.5	10	D	180	90
3.5	12	D	180	90
6	20	D	150	75
9	30	D	120	60
12	40	D	100	50
15	50	D	90	45
18	60	D	70	35

- Length rounded to nearest one-half meter.
- Case weight varies by length & delay; see case label for exact weight.

Case Dimensions

Detpak (D)

subpack	44 x 22 x 25 cm	17½ x 8¾ x 10 in
strapped case	44 x 45 x 25 cm	17½ x 17⅝ x 10 in

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Material Safety Data Sheet

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FOR 24 HOUR EMERGENCY, CALL CHEMTREC (USA) 800-424-9300
CANUTEC (CANADA) 613-996-6666

MSDS # 1122
Date 06/13/12

Supercedes
MSDS # 1122 12/15/11

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):
NONEL® MS
NONEL® MS ARCTIC
NONEL® LP
NONEL® SL
NONEL® TD
NONEL® MS CONNECTOR
NONEL® TWINPLEX™
NONEL® STARTER
NONEL® EZ DET®
NONEL® EZTL™
NONEL® EZ DRIFTER ®
NONEL® SUPER

Product Class: NONEL® Non-electric Delay Detonators

Product Appearance & Odor: Aluminum cylindrical shell with varying length and diameter of attached colored plastic tubing. The detonator may be enclosed in a plastic housing, and an assembly may contain two detonators. Odorless.

DOT Hazard Shipping Description: UN0029 Detonators, non-electric 1.1B II
-or- UN0360 Detonator assemblies, non-electric 1.1B II
-or- UN0361 Detonator assemblies, non-electric 1.4B II

NFPA Hazard Classification: Not Applicable (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

		Occupational Exposure Limits	
Ingredients	**CAS#**	**OSHA PEL-TWA**	**ACGIH TLV-TWA**
Pentaerythritol Tetranitrate (PETN)	78-11-5	None[1]	None[2]
Lead Azide	13424-46-9	0.05 mg (Pb)/m^3	0.05 mg (Pb)/m^3
Lead	7439-92-1	0.05 mg (Pb)/m^3	0.05 mg (Pb)/m^3
Silicon	7440-21-3	15 mg / m^3 (total dust) 5 mg / m^3 (respirable fraction)	10 mg / m^3
Selenium	7782-49-2	0.2 mg/m^3	0.2 mg/m^3
Red Lead (Lead tetroxide)	1314-41-6	0.05 mg (Pb)/m^3	0.05 mg (Pb)/m^3
Titanium dioxide	13463-67-7	15 mg/m^3	10 mg/m^3
Barium Chromate	10294-40-3	1 mg (CrO_3)/10m^3 (ceiling) 0.5 mg (Ba)/m^3	0.01 mg (Cr)/m^3 0.5 mg (Ba)/m^3
Lead Chromate	7758-97-6	0.05 mg (Pb)/m^3 1 mg (CrO_3)/10m^3 (ceiling)	0.15 mg (Pb)/m^3 0.012 mg (Cr)/m^3
Barium Sulfate	7727-43-7	0.5 mg (Ba)/m^3	10 mg/m^3
Potassium Perchlorate[3]	7778-74-7	None[1]	None[2]
Silica (crystalline)	61790-53-2	See Note Below	0.05 mg/m^3 (resp frac)

Molybdenum	7439-98-7	None[1]	None[2]
Tungsten	7440-33-7	None[1]	5 mg/m^3 (TWA) 10 mg/m^3 (STEL)
Aluminum	7429-90-5	15 mg/m^3 (total dust) 5 mg/m^3 (respirable fraction)	5 mg/m^3
Antimony	7440-36-0	0.5 mg/m^3	0.5 mg/m^3
Cyclotetramethylene Tetranitramine (HMX)	2691-41-0	None[1]	None[2]
Diazodinitrophenol	4682035	No value established	No value established

[1] Use limit for particulates not otherwise regulated (PNOR): Total dust, 15 mg/m^3 ; respirable fraction, 5 mg/m^3 .
[2] Use limit for particulates not otherwise classified (PNOC): Inhalable particulate, 10 mg/m^3 ; respirable part., 3 mg/m^3 .
Note: The OSHA PEL for crystalline silica is calculated as follows:
Quartz, respirable: 10 mg/m^3 [e] / % SiO_2 + 2 Quartz, total dust: 30 mg/m^3 / % SiO_2 + 2
[3] Not all delay periods contain perchlorate. Those that do contain between from about 4 to a maximum of about 60 mg perchlorate per detonator.

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Boiling Point: Not Applicable
Vapor Density: Not Applicable
Percent Volatile by Volume: Not Applicable
Evaporation Rate (Butyl Acetate = 1): Not Applicable
Vapor Pressure: Not Applicable
Density: Not Applicable
Solubility in Water: Not Applicable

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not Applicable **Flammable Limits:** Not Applicable
Extinguishing Media: (See Special Fire Fighting Procedures section.)
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe, distant location. Allow fire to burn unless it can be fought remotely or with fixed extinguishing systems (sprinklers).
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

This is a packaged product that will not result in exposure to the explosive material under normal conditions of use. Exposure concerns are primarily with post-detonation reaction products, particularly heavy metal compounds.

Eyes: No exposure to chemical hazards anticipated with normal handling procedures. Particulates in the eye may cause irritation, redness, swelling, itching, pain and tearing.
Skin: No exposure to chemical hazards anticipated with normal handling procedures. Exposure to post-detonation reaction products may cause irritation.

Ingestion: No exposure to chemical hazards anticipated with normal handling procedures. Post-detonation reaction product residue is toxic by ingestion. Symptoms may include gastroenteritis with abdominal pain, nausea, vomiting and diarrhea. See systemic effects below.

Inhalation: Not a likely route of exposure. See systemic effects below.
Systemic or Other Effects: None anticipated with normal handling procedures. Repeated inhalation or ingestion of post-detonation reaction products may lead to systemic effects such as respiratory tract irritation, ringing of the ears, dizziness, elevated blood pressure, blurred vision and tremors. Heavy metal (lead) poisoning can occur.
Carcinogenicity: ACGIH classifies Lead as a "Suspected Human Carcinogen" and insoluble Chromium VI as "Confirmed Human Carcinogen". NTP, OSHA, and IARC consider components contained in this detonator carcinogenic.

Perchlorate: Perchlorate can potentially inhibit iodide uptake by the thyroid and result in a decrease in thyroid hormone. The National Academy of Sciences (NAS) has reviewed the toxicity of perchlorate and has concluded that even the most sensitive populations could ingest up to 0.7 microgram perchlorate per kilogram of body weight per day without adversely affecting health. The USEPA must establish a maximum contaminant level (MCL) for perchlorate in drinking water by 2007, and this study by NAS may result in a recommendation of about 20 ppb for the MCL.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Wash with soap and water.
Ingestion: Seek medical attention.
Inhalation: Not applicable.
Special Considerations: None

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy projectile impact.
Conditions to Avoid: Keep away from heat, flame, ignition sources, impact, friction, electrostatic discharge and strong shock. Do not attempt to disassemble.
Materials to Avoid (Incompatibility): Corrosives (acids and bases or alkalis).
Hazardous Decomposition Products: Carbon Monoxide (CO), Nitrous Oxides (NO_x), Sulfides, Chromates, Lead (Pb), Antimony (Sb) and various oxides and complex oxides of metals.
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate all personnel to a safe distant area and allow to burn or fight fire remotely. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. If loose explosive powder is spilled, such as from a broken detonator, only properly qualified and authorized personnel should be involved with handling and clean-up activities. Spilled explosive powder is extremely sensitive to initiation and may detonate. Follow applicable Federal, State, and local spill reporting requirements.

Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: None required for normal handling. Provide enhanced ventilation after use if in underground mines or other enclosed areas.

Respiratory Protection: None required for normal handling.

Protective Clothing: Cotton gloves are recommended.

Eye Protection: Safety glasses are recommended.

Other Precautions Required: None.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry, well-ventilated location. Store in compliance with Federal, State, and local regulations. Only properly qualified and authorized personnel should handle and use explosives. Keep away from heat, flame, ignition sources, impact, friction, electrostatic discharge and strong shock.

Precautions to be taken during use: Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death. Avoid breathing the fumes or gases from detonation of explosives. Detonation in confined or unventilated areas may result in exposure to hazardous fumes or oxygen deficiency.

Other Precautions: It is recommended that users of explosive materials be familiar with the Institute of Makers of Explosives Safety Library Publications.

Material Safety Data Sheet

ECTION X - SPECIAL INFORMATION

These products contain the following substances that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Chemical Name	CAS Number	Max. lbs/1000 units
Lead	7439-92-1	39.4
	(Use Toxic Chemical Category Code)	
Lead Compounds	N420	2.0
Barium Compounds	N040	1.8
Chromium Compounds	N090	1.9

Range* of Section 313 Chemicals in each product

Product	lb Pb per 1000 detonators	lb Pb compounds per 1000 detonators	lb Ba compounds per 1000 detonators	lb Cr compounds per 1000 detonators
NONEL® MS	**0 - 27**	**0.3 – 1.5**	**0 – 0.9**	**0 – 0.9**
NONEL® LP	**0 - 30**	**0.3 – 2.0**	**0 - 1.8**	**0 - 1.9**
NONEL® SL	**7 - 27**	**0.3 – 1.5**	**0**	**0**
NONEL® TD	**0 - 18**	**0.3 – 0.7**	**0**	**0**
NONEL® MS Connector	**5 - 16**	**0.3 – 0.4**	**0**	**0**
NONEL® TWINPLEX™	**5 - 15**	**0.3 – 0.7**	**0**	**0**
NONEL® STARTER	**0**	**0.3**	**0**	**0**
NONEL® EZ DET®	**22 - 36**	**2.0**	**0**	**0**
NONEL® EZTL™	**5 - 15**	**0.5 – 0.7**	**0**	**0**
NONEL® EZ DRIFTER	**39.4**	**1.3**	**1.2**	**1.3**
NONEL® SUPER	**019**	**0.35**	**1.1**	**1.4**

*** The exact quantity and weight percent of Section 313 Chemicals in each delay period and tubing length for each product is available upon request.**

Disclaimer

TROJAN® SPARTAN® SR™

Technical Information

Shock Resistant Cast Booster

Product Description
TROJAN SPARTAN SR cast boosters are detonator sensitive, high density, high energy molecular explosives available in three sizes designed to optimize initiatiion of all booster detonator sensitive explosives.

In addition to the internal through-tunnel and detonator well, the TROJAN SPARTAN SR (Shock Resistant) cast booster has an internal sleeve to protect the circuit board in electronc detonators and is designed specifically for use with Dyno Nobel's DigiShot®, DigiShot Plus and SmartShot® electronic detonators. The Trojan Spartan SR can, however, also be used with any detonator (minimum length = 8.89 cm / 3.5 in) that may require additional protection from high shock, water hammer, effects during decking, corner operations or in certain geologies

The TROJAN SPARTAN SR (Shock Resistant) cast booster also incorporates the unique Caplock™ feature which holds the detonator in place more securely and makes it more difficult for the detonator to be pulled out of capwell position while it is being lowered into the borehole. Even with this new Caplock feature, the detonator can still be removed if necessary.

Properties

MSDS #1108

Density	(g/cc) Avg	1.65
Velocity	(m/sec)	7,550
	(ft/s)	24,800
Detonation Pressure (Kbars)		235
Water Resistance		6 months with no loss of sensitivity
Shelf Life Maximum		5 years (from date of production)
Maximum Usage Temperature		65°C (150°F)

All Dyno Nobel Inc. energy and gas volume values except Velocity and Detonation Pressure are calculated using PRODET™ the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.

Velocity and Detonation Pressure are the result of empirical methods during May 2009.

IMPORTANT!!! WARNING!!!!! IMPORTANT!!!!!

NEVER USE A DETONATOR LESS THAN 8.89 CM / 3.5 in LONG WITH THE TROJAN SPARTAN SR CAST BOOSTER. MISFIRES MAY RESULT.

Product Description continued
TROJAN SPARTAN SR cast boosters are formulated from the highest quality PETN and other high explosive materials ensuring reliability, consistency and durability in all blasting environments.
The fluorescent yellow container makes the TROJAN SPARTAN booster more visible on the blast site and reduces the possibility of misplaced charges.

Hazardous Shipping Description
UN 0042 Boosters, 1.1D PG II

See Product Disclaimer on page 2.

DYNO Dyno Nobel
Groundbreaking Performance™

TROJAN® SPARTAN® SR™

Technical Information

Application Recommendations

- **NEVER** force the detonator into the through-tunnel, the detonator-well or otherwise attempt to clear these areas if obstructed. If the through-tunnel or detonator-well does not accommodate the detonator, do not use the booster. Notify your Dyno Nobel representative.
- **ALWAYS** use a detonator with a minimum length of 8.89 cm (3.5 in). The detonator well length is 10.2 cm (4.0 in).
- Extremely low temperatures do not affect the performance of cast boosters with commercial detonators. Low temperatures do affect detonators and detonating cord. Be certain your initiation system is suitable for your application in extremely low temperatures. Cast boosters are more susceptible to breakage during handling in extremely cold temperatures.

Transportation, Storage and Handling

- Dyno Nobel cast boosters must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.
- For maximum shelf life (5 years), Dyno Nobel cast boosters must be stored in a cool, dry, well ventilated magazine. Explosive inventory should be rotated. Avoid using new materials before the old.

Packaging

Unit Weight		Unit Dimensions				Case Quantity	Gross Weight/ Case	
		Length		Diameter				
g	oz	cm	in	cm	in		kg	lbs
350	12	11.9	4.7	5.0	2.0	49	16.9	39.5
400	14	11.9	4.7	5.5	2.2	40	16.7	36.8
450	16	11.9	4.7	5.8	2.3	36	16.9	37.3

Note: All weights and dimensions are approximate.

Case Dimensions

42 x 33 x 14 cm 16 ½ x 13 x 5 ½ in

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DYNO® Dyno Nobel
Groundbreaking Performance™

Material Safety Data Sheet

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CANUTEC (CANADA) 613-996-6666

MSDS # 1108
Date 09/05/14
Supercedes
MSDS # 1108 06/17/13

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):

DYNO® CORD SENSITIVE BOOSTERS - CS35, CS45, CS90, CS135
TROJAN® SPARTAN®
TROJAN® SPARTAN® Slider
TROJAN® Stinger
TROJAN® NB
TROJAN® NB UNIVERSAL
TROJAN® Twinplex
TROJAN® SPARTAN® SR
TROJAN® SPARTAN® Cone
TROJAN® Ringprime
TROJAN® SPARTAN® CSU

Product Class: Cast Boosters

Product Appearance & Odor: Tan to brown solid with no odor. May also be silvery gray. Packaged in paper or plastic tube.

DOT Hazard Shipping Description: Booster 1.1D UN0042 II

NFPA Hazard Classification: Not Available (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**ACGIH TLV-TWA**	**OSHA PEL-TWA**
Pentaerythritol Tetranitrate (PETN)	78-11-5	35-70	None Established	None Established
Trinitrotoluene	118-96-7	30-50	0.1 mg/m^3 (skin)	1.5 mg/m^3 (skin)
RDX	121-82-4	0-25	0.5 mg/m^3 (skin)	1.5 mg/m^3 (skin)
HMX	2691-41-0	0-5	None Established	None Established
Aluminum	7429-90-5	0-15	10 mg/m^3 (dust)	15 mg/m^3 (total)

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Melting Point: 176° F (80° C) (TNT)
Vapor Density: Not applicable
Percent Volatile by Volume: Not applicable
Evaporation Rate (Butyl Acetate = 1): Not applicable
Vapor Pressure: 0.042mm Hg at 80° C (TNT)
Density: 1.55 - 1.65 g/cc
Solubility in Water: < 0.01%

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not applicable
Flammable Limits: Not applicable
Extinguishing Media: (See Special Fire Fighting Procedures section).
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions.
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

Eyes: Particulates in the eye may cause irritation, redness, and tearing. Prolonged or repeated contact may cause cataracts, optic neuritis, blurred vision or amblyopia.
Skin: Prolonged contact may cause irritation, severe eczema and sensitization dermatitis. TNT may be absorbed through the skin, which may be indicated by orange staining on exposed skin. See systemic effects below.
Ingestion: Harmful if swallowed. See systemic effects below.
Inhalation: Inhalation of dusts may cause irritation, sneezing or coughing. See systemic effects below.
Systemic or Other Effects: TNT is an irritant, neurotoxin, hepatotoxin, nephrotoxin and bone marrow depressant. Although exposure is unlikely, acute or chronic exposure may cause sensitization dermatitis, headache, dizziness, jaundice, lethargy, or problems with the liver or blood such as toxic nephritis, aplastic anemia, hemolytic anemia or methemoglobin formation. **PETN** is a known coronary vasodilator, and ingestion or inhalation may result in a lowering of blood pressure, headache or faintness, and a decreased tolerance for grain alcohol. Repeated over-exposure may result in chest pains in the absence of exposure.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Remove contaminated clothing. Wash skin thoroughly with soap and water.
Ingestion: Seek medical attention.
Inhalation: In case of irritation, remove to fresh air. Seek medical attention if chronic symptoms occur.
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy projectile impact, especially when confined or in large quantities.
Conditions to Avoid: Keep away from heat, flame, friction, impact, ignition sources and strong shock.
Materials to Avoid (Incompatibility): Corrosives (strong acids and bases or alkalis).
Hazardous Decomposition Products: Nitrogen Oxides (NO_X), Carbon Monoxide (CO)
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 2,500 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State and local spill reporting requirements.
Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not required for normal handling.
Respiratory Protection: None normally required.
Protective Clothing: Non-permeable gloves and work clothing that reduce skin contact are recommended.
Eye Protection: Safety glasses are recommended.
Other Precautions Required: None.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry location. Store in compliance with all Federal, State and local regulations. Keep away from heat, flame, ignition sources or strong shock.
Precautions to be taken during use: Avoid breathing the fumes or gases from detonation of explosives. Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.
Other Precautions: It is recommended that users of explosives material be familiar with the Institute of Makers of Explosives Safety Library publications.

SECTION X - SPECIAL INFORMATION

This product contains the following substances that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Chemical Name	CAS Number	% By Weight
None Applicable		

Disclaimer

TROJAN SPARTAN®

Technical Information

BOOSTERS • CORDS

Cast Booster

Product Description
TROJAN SPARTAN cast boosters are detonator sensitive, high density, high energy molecular explosives avaliable in various sizes designed to optimize initiation of all booster sensitive explosives. All TROJAN SPARTAN boosters are manufactured with an internal through-tunnel and detonator well for easy application with either electric, electronic or nonelectric detonators or 10.6 g/m (50 gr/ft) minimum strength detonating cord.

TROJAN SPARTAN boosters are formulated from the highest quality PETN and other high explosive materials ensuring reliability, consistency and durability in all blasting environments. The fluorescent green container and clear printing makes the TROJAN SPARTAN booster more visible on the blast site (as well as in low light situations) and reduces the possibility of misplaced charges. The redesigned Caplock™ holds the detonator in place more securely and makes it more difficult for the detonator to be pulled out of the capwell position while it is being lowered into the borehole.

Application Recommendations
- **NEVER** force the detonator into the through-tunnel, the detonator-well or otherwise attempt to clear these areas if obstructed. If the through-tunnel or detonator-well does not accommodate the detonator, do not use the booster. Notify your Dyno Nobel representative.

Properties

MSDS #1108

Density	(g/cc) Avg	1.65
Velocity	(m/sec)	7,550
	(ft/s)	24,800
Detonation Pressure (Kbars)		235
Water Resistance		6 months with no loss of sensitivity
Shelf Life Maximum		5 years (from date of production)
Maximum Usage Temperature		60°C (150°F)

All Dyno Nobel Inc. energy and gas volume values except Velocity and Detonation Pressure are calculated using PRODET™ the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.

Velocity and Detonation Pressure are the result of empirical methods during May 2009.

Hazardous Shipping Description
UN 0042 Boosters, 1.1D PG II

TROJAN® SPARTAN®

Technical Information

Application Recommendations (continued)

- **ALWAYS** use detonating cord with a coreload of 10.6 g/m (50 gr/ft) or higher when initiating the TROJAN SPARTAN booster with detonating cord.
- Minimum detonator is No. 8 strength for temperatures above -40º C (-40º F). A high strength detonator is recommended for temperatures below -40º C (-40º F).
- Extremely low temperatures do not affect the performance of cast boosters with commercial detonators. Low temperatures do affect detonators and detonating cord. Be certain your initiation system is suitable for your application in extremely low temperatures. Cast boosters are more susceptible to breakage during handling in extremely cold temperatures.

Transportation, Storage and Handling

- Dyno Nobel cast boosters must be transported, stored, handled and used in conformity with all federal, state, provincial and local laws and regulations.
- For maximum shelf life (5 years), Dyno Nobel cast boosters must be stored in a cool, dry, well ventilated magazine. Explosive inventory should be rotated. Avoid using new materials before the old.

Packaging

Unit Weight		Unit Dimensions				Case Quantity	Gross Weight/ Case	
		Length		Diameter				
g	oz	cm	in	cm	in		kg	lbs
90	3.2	11.9	4.7	2.7	1.1	150	14.0	30.8
150	5.5	11.9	4.7	3.6	1.4	95	16.7	36.7
200	7	11.7	4.6	4.1	1.6	72	16.5	36.4
350	12	11.9	4.7	5.0	2.0	49	17.9	39.5
400	14	11.9	4.7	5.5	2.2	40	17.6	38.8
450	16	11.9	4.7	5.8	2.3	36	17.8	39.2
900	32	12.9	5.1	7.9	3.1	18	17.8	39.2

Note: All weights and dimensions are approximate.

Case Dimensions

42 x 33 x 14 cm 16 ½ x 13 x 5 ½ in

Dyno Nobel Inc.
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Phone 800-732-7534 Fax 801-328-6452 Web www.dynonobel.com

Material Safety Data Sheet

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FOR 24 HOUR EMERGENCY, CALL **CHEMTREC (USA) 800-424-9300**
CANUTEC (CANADA) 613-996-6666

MSDS # 1108
Date 06/28/11

Supercedes
MSDS # 1108 09/16/10

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):

DYNO® CORD SENSITIVE BOOSTERS - CS35, CS45, CS90, CS135
TROJAN® SPARTAN®
TROJAN® SPARTAN® Slider
TROJAN® Stinger
TROJAN® NB
TROJAN® NB UNIVERSAL
TROJAN® Twinplex
TROJAN® SPARTAN® SR

Product Class: Cast Boosters

Product Appearance & Odor: Tan to brown solid with no odor. May also be silvery gray. Packaged in paper or plastic tube.

DOT Hazard Shipping Description: Booster 1.1D UN0042 II

NFPA Hazard Classification: Not Available (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**ACGIH TLV-TWA**	**OSHA PEL-TWA**
Pentaerythritol Tetranitrate (PETN)	78-11-5	35-70	None Established	None Established
Trinitrotoluene	118-96-7	30-50	0.1 mg/m^3 (skin)	1.5 mg/m^3 (skin)
RDX	121-82-4	0-25	0.5 mg/m^3 (skin)	1.5 mg/m^3 (skin)
HMX	2691-41-0	0-5	None Established	None Established
Aluminum	7429-90-5	0-15	10 mg/m^3 (dust)	15 mg/m^3 (total)

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Melting Point: 176° F (80° C) (TNT)
Vapor Density: Not applicable
Percent Volatile by Volume: Not applicable
Evaporation Rate (Butyl Acetate = 1): Not applicable
Vapor Pressure: 0.042mm Hg at 80° C (TNT)
Density: 1.55 - 1.65 g/cc
Solubility in Water: < 0.01%

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not applicable
Flammable Limits: Not applicable
Extinguishing Media: (See Special Fire Fighting Procedures section).
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions.
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

Eyes: Particulates in the eye may cause irritation, redness, and tearing. Prolonged or repeated contact may cause cataracts, optic neuritis, blurred vision or amblyopia.
Skin: Prolonged contact may cause irritation, severe eczema and sensitization dermatitis. TNT may be absorbed through the skin, which may be indicated by orange staining on exposed skin. See systemic effects below.
Ingestion: Harmful if swallowed. See systemic effects below.
Inhalation: Inhalation of dusts may cause irritation, sneezing or coughing. See systemic effects below.
Systemic or Other Effects: TNT is an irritant, neurotoxin, hepatotoxin, nephrotoxin and bone marrow depressant. Although exposure is unlikely, acute or chronic exposure may cause sensitization dermatitis, headache, dizziness, jaundice, lethargy, or problems with the liver or blood such as toxic nephritis, aplastic anemia, hemolytic anemia or methemoglobin formation. **PETN** is a known coronary vasodilator, and ingestion or inhalation may result in a lowering of blood pressure, headache or faintness, and a decreased tolerance for grain alcohol. Repeated over-exposure may result in chest pains in the absence of exposure.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Remove contaminated clothing. Wash skin thoroughly with soap and water.
Ingestion: Seek medical attention.
Inhalation: In case of irritation, remove to fresh air. Seek medical attention if chronic symptoms occur.
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy projectile impact, especially when confined or in large quantities.
Conditions to Avoid: Keep away from heat, flame, friction, impact, ignition sources and strong shock.
Materials to Avoid (Incompatibility): Corrosives (strong acids and bases or alkalis).
Hazardous Decomposition Products: Nitrogen Oxides (NO_X), Carbon Monoxide (CO)
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 2,500 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State and local spill reporting requirements.
Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not required for normal handling.
Respiratory Protection: None normally required.
Protective Clothing: Non-permeable gloves and work clothing that reduce skin contact are recommended.
Eye Protection: Safety glasses are recommended.
Other Precautions Required: None.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry location. Store in compliance with all Federal, State and local regulations. Keep away from heat, flame, ignition sources or strong shock.
Precautions to be taken during use: Avoid breathing the fumes or gases from detonation of explosives. Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.
Other Precautions: It is recommended that users of explosives material be familiar with the Institute of Makers of Explosives Safety Library publications.

SECTION X - SPECIAL INFORMATION

This product contains the following substances that are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

Chemical Name	CAS Number	% By Weight
None Applicable		

Disclaimer

DYNOMAX™ PRO

Extra Gelatin Nitroglycerin Dynamite

Technical Information

Product Description

DYNOMAX PRO is desensitized extra gelatin dynamite designed to satisfy the majority of explosive application requirements. DYNOMAX PRO is formulated to consistently deliver high detonation velocity and excellent water resistance while reducing cartridge to cartridge gap sensitivity and hole-to-hole propagation problems. DYNOMAX PRO is recommended for bottom loading and as the main explosive charge where high density and energy is required. DYNOMAX PRO is recommended for use as booster, bottom load or floor control solution.

Application Recommendations

- DYNOMAX PRO is an excellent primer for Dynomix (ANFO), Dynomix WR (WR ANFO) or other detonator sensitive packaged product and can be used as a secondary primer in hard seams or at the top of the explosive column.
- Minimum diameter is 32 mm (1¼ in).
- Minimum detonator is No. 8 strength.
- DYNOMAX PRO has been formulated to reduce susceptibility to sympathetic detonation when applied in very wet conditions where boreholes are closely spaced and/or where geological conditions promote this effect. Consult your Dyno Nobel representative for product recommendations where these conditions exist.
- Storage at elevated temperatures and/or high humidity for 12-18 months can reduce the performance of DYNOMAX PRO depending on the diameter. Consult your Dyno Nobel representative for specific recommendations.

Properties

MSDS #1019

Density	(g/cc) Avg	1.45
Energy[a]	(cal/g)	1,055
	(cal/cc)	1,510
Relative Weight Strength[a]		1.20
Relative Bulk Strength[a,b]		2.10
Velocity[c]	(m/s)	6,000
	(ft/s)	19,700
Detonation Pressure[c]	(Kbars)	130
Gas Volume[a]	(moles/kg)	32
Water Resistance		Excellent
Fume Class[d]		IME1

[a] All Dyno Nobel Inc. energy and gas volume values are calculated using PRODET™ the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.
[b] ANFO = 1.00 @ 0.82 g/cc
[c] Unconfined @ 50 mm (2 in) diameter.
[d] IME Fume Class 1 in convolute paper shell only. Not Fume Class 1 in paper tube shell. Natural Resources Canada Fume Class approvals pending.

Hazardous Shipping Description

Explosive, Blasting, Type A 1.1D UN 0081 II

See Product Disclaimer on page 2

DYNO Dyno Nobel

Groundbreaking Performance™

DYNOMAX™ PRO

Technical Information

Transportation, Storage and Handling

- For maximum shelf-life, DYNOMAX PRO dynamite must be stored in cool, dry and well-ventilated magazines. Explosive inventory should always be rotated by using the oldest materials first. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case and the Safety Library Publications of the Institute of Makers of Explosives.
- DYNOMAX PRO must be transported, stored, handled and used in conformity with all applicable federal, state, provincial and local laws and regulations.

Packaging

Diameter x Length		Qty / Case	Case Type	Nominal Case Weight	
mm	in			kg	lbs
32 x 200	1 1/4 x 8	88	DA	20	44
32 x 400	1 1/4 x 16	44	DA	20	44
40 x 200	1 1/2 x 8	60	DA	20	44
50 x 200	2 x 8	34	DB	20	43
50 x 400[a]	2 x 16 [a]	17	DB	20	43
65 x 400[a]	2 1/2 x 16 [a]	10	DB	19	41
75 x 200	3 x 8 [a]	16	DE	20	44
75 x 400[a]	3 x 16 [a]	8	DE	20	44

[a] Avaliable in spiral tube shell with tapered end. • Note: All weights are approximate.

**Available upon request. Check with your Dyno Nobel representative should you have any questions.

- Product density is 1.40 g/cc for package diameters less than 50mm (2 in). Use cartridge count to determine actual explosive charge weight.
- DYNOMAX PRO is available in a wide variety of sizes. Custom sizes are subject to surcharge and may require longer than usual lead times.

Case Dimensions

DA	17¾ x 13⅜ x 6⅜ in	34 x 34 x 17 cm
DB	17⅞ x 13⅜ x 5⅞ in	45 x 34 x 15 cm
DE	17⅝ x 13 5/16 x 6¾ in	45 x 34 x 17 cm

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DYNO Dyno Nobel

Groundbreaking Performance™

Material Safety Data Sheet

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CANUTEC (CANADA) 613-996-6666

MSDS # 1019
Date 12/20/12

Supercedes
MSDS # 1019 12/15/11

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):

D-GEL™ 1000
DYNOSPLIT® D
DYNOSPLIT®: D-1
DYNOMAX PRO™
EXTRA GELATIN: 40%, 75%
GELAPRIME® F
IP: 724, 738
Oil Well Explosive 80%
RED H®A
RED H®B
STONECUTTER™
UNIGEL®
UNIMAX®
VIBROGEL®: 1, 3
Z POWDER™
60% Hi-Pressure Gelatin

Product Class: Dynamites and Blasting Gelatins
Product Appearance & Odor: Powdery to gelatinous solid, light tan to dark brown color. Faint, waxy odor.
DOT Hazard Shipping Description: Explosive, blasting, type A 1.1D UN0081 II
NFPA Hazard Classification: Not Available (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**ACGIH TLV-TWA**	**OSHA PEL-TWA**
Nitroglycerin (NG)	55-63-0	3-30	0.05 ppm	0.05 ppm
Ethylene Glycol Dinitrate (EGDN)	628-96-6	5-50	0.05 ppm	0.05 ppm
Nitrocellulose	9004-70-0	0-6	None	None
Ammonium Nitrate	6484-52-2	0-75	None	None
Sodium Nitrate	7631-99-4	0-50	None	None
Sulfur[1]	7704-34-9	0-4	None	None

[1] This ingredient is not found in most of the products listed above.

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Boiling Point: Not Applicable

Vapor Pressure: Not Applicable

Vapor Density: Not Applicable
Percent Volatile by Volume: Not Applicable

Evaporation Rate (Butyl Acetate = 1): Not Applicable

Density: 0.8-1.48 g/cc
Solubility in Water: Ammonium and sodium nitrates are completely soluble. NG and EGDN are very slightly soluble.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not Applicable
Flammable Limits: Not Applicable
Extinguishing Media: (See Special Fire Fighting Procedures section.)
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions.
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

Eyes: May cause irritation, redness and tearing.
Skin: Contact may result in headache, nausea and blood vessel dilation.
Ingestion: May result in headache, nausea, intestinal upset and blood vessel dilation.
Inhalation: May result in headache, nausea and blood vessel dilation.
Systemic or Other Effects: None known.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Remove contaminated clothing. Wash with soap and water.
Ingestion: Seek medical attention.
Inhalation: Remove to fresh air. If irritation persists, seek medical attention.
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions. May explode when subjected to fire, supersonic shock, or high-energy projectile impact, especially when confined or in large quantities.
Conditions to Avoid: Keep away from heat, flame, ignition sources and strong shock.
Materials to Avoid (Incompatibility): Corrosives (mineral acids, bases, strong acids).
Hazardous Decomposition Products: Carbon Monoxide (CO), Hydrogen Sulfide (H_2S), Nitrous Oxides (NO_X), and Sulfur Oxides (SO_X).
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 2,500 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State, and local spill reporting requirements. Contact of this product with water may result in a reportable release.

Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Forced ventilation may be necessary where natural ventilation is limited. Magazines containing NG and/or EGDN based explosives must be ventilated before entry.
Respiratory Protection: None normally required.
Protective Clothing: Chemical resistant (nitrile) gloves are suggested.
Eye Protection: Safety glasses are recommended.
Other Precautions Required: Inhalation and skin contact should be minimized to avoid headaches, nausea, and blood vessel dilation. Protective clothing should be changed daily, more often if contaminated.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry, well-ventilated location. Store in compliance with Federal, State, and local regulations. Keep away from heat, flame, ignition sources, and strong shock.
Precautions to be taken during use: Avoid breathing the fumes or gases from detonation of explosives. Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.
Other Precautions: It is recommended that users of explosive materials be familiar with the Institute of Makers of Explosives Safety Library Publications.

SECTION X - SPECIAL INFORMATION

Chemical Name	CAS Number	% By Weight
Nitroglycerin	55-63-0	3-40

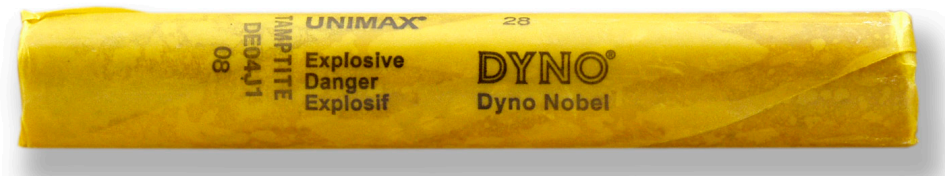
The reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR 372 may become applicable if the physical state of this product is changed to an aqueous solution. If an aqueous solution of this product is manufactured, processed, or otherwise used, the nitrate compounds category and ammonia listing of the previously referenced regulation should be reviewed.

Disclaimer

UNIMAX®

Technical Information

Extra Gelatin Nitroglycerin Dynamite



Product Description

UNIMAX is an extra gelatin dynamite formulated to consistently deliver high detonation velocity and excellent water resistance. UNIMAX is designed to satisfy the vast majority of explosive applications in hard rock and may be used as the main explosive charge where high density and energy is required or as a primer for ANFO.

Application Recommendations

- UNIMAX is an excellent primer for Dynomix (ANFO), Dynomix-WR (WR ANFO) or other detonator sensitive packaged product and can be used as a secondary primer in hard seams or at the top of the explosive column.
- Minimum diameter is 25 mm (1 in).
- Minimum detonator is No. 8 strength.
- Storage at elevated temperatures and/or high humidity for 1 to 6 months can reduce the performance of Unimax depending on the diameter. Consult your Dyno Nobel representative for specific recommendations.
- Dynamites are susceptible to sympathetic detonation when applied in very wet conditions where boreholes are closely spaced and/or where geological conditions promote this effect. Consult your Dyno Nobel representative for recommendations where these conditions exist.

Properties

MSDS #1019

Density	(g/cc) Avg	1.51
Energy[a]	(cal/g)	1,055
	(cal/cc)	1,510
Relative Weight Strength[a]		1.20
Relative Bulk Strength[a,b]		2.10
Velocity[c]	(m/s)	5,300
	(ft/s)	17,400
Detonation Pressure[c]	(Kbars)	106
Gas Volume[a]	(moles/kg)	32
Water Resistance		Excellent
Fume Class		IME1 & NRCan1[d]

[a] All Dyno Nobel Inc. energy and gas volume values are calculated using PRODET™ the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.
[b] ANFO = 1.00 @ 0.82 g/cc
[c] Unconfined @ 50 mm (2 in) diameter.
[d] Approved by Natural Resources Canada as Fume Class 1.

Hazardous Shipping Description
Explosive, Blasting, Type A, 1.1D, UN 0081 II

See Product Disclaimer on page 2

DYNO Dyno Nobel
Groundbreaking Performance™

UNIMAX®

Technical Information

Transportation, Storage and Handling

- UNIMAX must be transported, stored, handled and used in conformity with all applicable federal, state, provincial and local laws and regulations.
- For maximum shelf-life, dynamite must be stored in cool, dry and well-ventilated magazines. Dynamite inventory should always be rotated by using the oldest materials first. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case and the Safety Library Publications of the Institute of Makers of Explosives.

Diameter x Length		Quantity / Case	Case Type	Nominal Case Weight	
mm	in			kg	lbs
25 x 200	1 x 8	140	DA	20.4	44.8
32 x 200	1 1/4 x 8	88	DA	20.0	44.0
32 x 400	1 1/4 x 16	44	DA	20.0	44.0
40 x 200	1 1/2 x 8	60	DA	19.4	42.6
40 x 400	1 1/2 x 16	30	DA	20.5	45.0
50 x 200	2 x 8	34	DB	19.3	42.5
50 x 400[a]	2 x 16[a]	17	DB	19.3	42.5
60 x 400[a]	2 1/4 x 16[a]	13	DA	18.1	39.8
65 x 400[a]	2 1/2 x 16[a]	10	DB	18.6	41.0
75 x 200	3 x 8	16	DE	19.9	43.7
75 x 400[a]	3 x 16[a]	8	DE	20.4	44.8

[a] Avaliable in spiral tube shell with tapered end.

- Note: all weights are approximate.
- Product density is 1.50 g/cc for package diameters less than 50 mm (2 in). Use cartridge count to determine actual explosive charge weight.
- UNIMAX is available in a wide variety of sizes. Custom sizes are subject to surcharge and may require longer than usual lead times.

**Available upon request. Check with your Dyno Nobel representative should you have any questions.

Case Dimensions

DA	45 x 34 x 17 cm	17¾ x 13⅜ x 6⅜ in
DB	45 x 34 x 15 cm	17⅞ x 13⅜ x 5⅞ in
DE	45 X 34 X 17 cm	17⅝ x 13 5/16 x 6¾ in

Dyno Nobel Inc.
2795 East Cottonwood Parkway, Suite 500, Salt Lake City, Utah 84121 USA
Phone 800-732-7534 Fax 801-328-6452 Web www.dynonobel.com

Material Safety Data Sheet

Dyno Nobel Inc.
2795 East Cottonwood Parkway, Suite 500
Salt Lake City, Utah 84121
Phone: 801-364-4800 Fax: 801-321-6703
E-Mail: dnna.hse@am.dynonobel.com
FOR 24 HOUR EMERGENCY, CALL **CHEMTREC (USA) 800-424-9300**
CANUTEC (CANADA) 613-996-6666

MSDS # 1019
Date 09/16/10

Supercedes
MSDS # 1019 08/25/10

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):

D-GEL™ 1000
DYNOSPLIT® D
DYNOSPLIT®: D-1
DYNOMAX PRO™
EXTRA GELATIN: 40%, 75%
GELAPRIME® F
IP: 724, 738
Oil Well Explosive 80%
RED H®A
RED H®B
STONECUTTER™
UNIGEL®
UNIMAX®
VIBROGEL®: 1, 3
Z POWDER™
60% Hi-Pressure Gelatin

Product Class: Dynamites and Blasting Gelatins
Product Appearance & Odor: Powdery to gelatinous solid, light tan to dark brown color. Faint, waxy odor.
DOT Hazard Shipping Description: Explosive, blasting, type A 1.1D UN0081 II
NFPA Hazard Classification: Not Available (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**ACGIH TLV-TWA**	**OSHA PEL-TWA**
Nitroglycerin (NG)	55-63-0	3-30	0.05 ppm	0.05 ppm
Ethylene Glycol Dinitrate (EGDN)	628-96-6	5-50	0.05 ppm	0.05 ppm
Nitrocellulose	9004-70-0	0-6	None	None
Ammonium Nitrate	6484-52-2	0-75	None	None
Sodium Nitrate	7631-99-4	0-50	None	None
Sulfur[1]	7704-34-9	0-4	None	None

[1] This ingredient is not found in most of the products listed above.

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

SECTION III - PHYSICAL DATA

Boiling Point: Not Applicable
Vapor Density: Not Applicable
Percent Volatile by Volume: Not Applicable

Evaporation Rate (Butyl Acetate = 1): Not Applicable

Vapor Pressure: Not Applicable
Density: 0.8-1.48 g/cc
Solubility in Water: Ammonium and sodium nitrates are completely soluble. NG and EGDN are very slightly soluble.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: Not Applicable **Flammable Limits:** Not Applicable
Extinguishing Media: (See Special Fire Fighting Procedures section.)
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions.
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

Eyes: May cause irritation, redness and tearing.
Skin: Contact may result in headache, nausea and blood vessel dilation.
Ingestion: May result in headache, nausea, intestinal upset and blood vessel dilation.
Inhalation: May result in headache, nausea and blood vessel dilation.
Systemic or Other Effects: None known.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least fifteen minutes. If irritation persists, seek medical attention.
Skin: Remove contaminated clothing. Wash with soap and water.
Ingestion: Seek medical attention.
Inhalation: Remove to fresh air. If irritation persists, seek medical attention.
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions. May explode when subjected to fire, supersonic shock, or high-energy projectile impact, especially when confined or in large quantities.
Conditions to Avoid: Keep away from heat, flame, ignition sources and strong shock.
Materials to Avoid (Incompatibility): Corrosives (mineral acids, bases, strong acids).
Hazardous Decomposition Products: Carbon Monoxide (CO), Hydrogen Sulfide (H_2S), Nitrous Oxides (NO_X), and Sulfur Oxides (SO_X).
Hazardous Polymerization: Will not occur.

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 2,500 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State, and local spill reporting requirements. Contact of this product with water may result in a reportable release.

Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

Material Safety Data Sheet

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Forced ventilation may be necessary where natural ventilation is limited. Magazines containing NG and/or EGDN based explosives must be ventilated before entry.
Respiratory Protection: None normally required.
Protective Clothing: Chemical resistant (nitrile) gloves are suggested.
Eye Protection: Safety glasses are recommended.
Other Precautions Required: Inhalation and skin contact should be minimized to avoid headaches, nausea, and blood vessel dilation. Protective clothing should be changed daily, more often if contaminated.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry, well-ventilated location. Store in compliance with Federal, State, and local regulations. Keep away from heat, flame, ignition sources, and strong shock.
Precautions to be taken during use: Avoid breathing the fumes or gases from detonation of explosives. Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.
Other Precautions: It is recommended that users of explosive materials be familiar with the Institute of Makers of Explosives Safety Library Publications.

SECTION X - SPECIAL INFORMATION

Chemical Name	CAS Number	% By Weight
Nitroglycerin	55-63-0	3-40

The reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR 372 may become applicable if the physical state of this product is changed to an aqueous solution. If an aqueous solution of this product is manufactured, processed, or otherwise used, the nitrate compounds category and ammonia listing of the previously referenced regulation should be reviewed.

Disclaimer

BLASTEX®

Technical Information

PACKAGED EXPLOSIVES

Small & Large Diameter Cast Booster Sensitive Emulsion

Product Description

BLASTEX is a booster sensitive, water resistant, packaged emulsion explosive designed to satisfy a majority of medium diameter explosive applications for quarry and construction blasting. It is a cost effective alternative to most detonator sensitive, water resistant, packaged emulsion explosives. BLASTEX is available in two grades with increasing energy level for each.

Application Recommendations

- Package diameter and type affect product density. Use cartridge count to determine actual explosive charge weight.
- Ensure continuous column loading. For column lengths in excess of 6 m (20 ft) or whenever column separation is suspected, multiple priming is recommended.
- Emulsion explosives are susceptible to "dynamic shock" and may detonate at low order or fail completely when applied in very wet conditions, where explosive charges or decks are closely spaced and/or where geological conditions promote this effect. Consult your Dyno Nobel representative for alternate product recommendations when these conditions exist.
- **ALWAYS** use a cast booster as a primer for BLASTEX to ensure maximum performance.
- **ALWAYS** use a 340 g (12 oz) or larger cast booster at internal product temperatures higher than -18º C (0º F). At internal product temperatures below -18º C (0º F) and higher than -34º C (-30º F) use a 454 g (16 oz) or larger cast booster.
- **NEVER** use BLASTEX at internal product temperatures below -34º C (-30º F). At internal product temperatures below -34º C (-30º F), adequate product warm-up time must be allowed after loading into boreholes and before initiation.
- Use with detonating cord is not recommended.

Properties

MSDS #1063

		BLASTEX	BLASTEX PLUS
Density	(g/cc) Avg	1.26	1.26
Energy[a]	(cal/g)	740	800
	(cal/cc)	930	1,010
Relative Weight Strength[a]		0.84	0.91
Relative Bulk Strength[a,b]		1.29	1.40
Velocity[c]	(m/s)	5,000	4,900
	(ft/s)	16,400	16,100
Detonation Pressure[c]	(Kbars)	79	76
Gas Volume[a]	(moles/kg)	44	39
Fume Class		IME1 & NRCan[d]	IME1
Shelf Life Maximum		1 year (from date of production)	
Maximum Water Depth		45 m (150 ft)	
Water Resistance		Excellent	

[a] All Dyno Nobel Inc. energy and gas volume values are calculated using PRODET™ the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.

[b] ANFO = 1.00 @ 0.82 g/cc

[c] Unconfined @ 75 mm (3 in) diameter

[d] Approved by Natural Resources Canada as Fume Class 1 in:
*valeron chub 50 mm (2 in) diameter and greater
*shot bag 125 mm (5 in) diameter and greater

Hazardous Shipping Description

Explosive, Blasting, Type E, 1.5D, UN 0332 II

See Product Disclaimer on page 2

DYNO® Dyno Nobel

Groundbreaking Performance™

BLASTEX®

Technical Information

PACKAGED EXPLOSIVES

Transportation, Storage and Handling

- BLASTEX and BLASTEX PLUS must be transported, stored, handled and used in conformity with all applicable federal, state, provincial and local laws and regulations.
- Packaged emulsions have a shelf life of one (1) year when stored at temperatures between -18º C and 38º C (0º F and 100º F). Explosive inventory should be rotated. Avoid using new materials before the old. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case ad the Safety Library Publications of the Institute of Makers of Explosives.

Packaging Details

- Package diameter and type affect product density. Use cartridge count to determine actual explosive charge weight.
- All weights are approximate.
- BLASTEX and BLASTEX PLUS are available in a wide variety of sizes. Custom sizes are subject to surcharge and may require longer than usual lead times.
- Check with your Dyno Nobel representative should you have any questions.

Packaging = Chub

Diameter x Length		Blastex	Blastex Plus	Case Quantity	Pallet Box Quantity	Case Weight		Net Explosive Weight / Chub	
mm	in					kg	lbs	kg	lbs
50 x 400	2 x 16	■	■	18	N/A	18.0	40	1.00	2.20
57 x 400	2¼ x 16	■	■	14	N/A	17.7	39	1.26	2.78
65 x 400	2½ x 16	■	■	12	N/A	18.1	40	1.51	3.33
65 x 862	2½ x 34	■		N/A	250	909	2,000	3.63	8.00
70 x 400	2¾ x 16	■	■	9	N/A	17.3	38	1.92	4.23
70 x 862	2¾ x 34	■		N/A	222	908	1,998	4.09	9.00
75 x 400	3 x 16	■	■	8	N/A	18.2	40	2.27	5.00
75 x 862	3 x 34	■		N/A	200	909	2,000	4.54	10.00
89 x 400	3½ x 16	■	■	6	N/A	16.7	37	2.77	6.11

Case Dimensions

44 x 35 x 20 cm 17.25 x 13.875 x 7.875 in

Dyno Nobel Inc.
2795 East Cottonwood Parkway, Suite 500, Salt Lake City, Utah 84121 USA
Phone 800-732-7534 Fax 801-328-6452 Web www.dynonobel.com

DYNO Dyno Nobel

Groundbreaking Performance™

Material Safety Data Sheet

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Salt Lake City, Utah 84121
Phone: 801-364-4800 Fax: 801-321-6703
E-Mail: dnna.hse@am.dynonobel.com
FOR 24 HOUR EMERGENCY, CALL CHEMTREC (USA) 800-424-9300
CANUTEC (CANADA) 613-996-6666

MSDS # 1063
Date 08/07/14

Supercedes
MSDS # 1063 12/20/12

SECTION I - PRODUCT IDENTIFICATION

Trade Name(s):

BLASTEX®	DYNO® 1.5 SB
BLASTEX® PLUS	DYNO® 1.5 SBC
BLASTEX® PLUS HD	DYNO® 1.5 SB30
BLASTEX® TX	DYNO® 900
BLASTEX® PLUS TX	DYNO® 1300
BLASTGEL® 1000	DYNO® 1500
BLASTGEL® 1070	DYNO® 1520
BLASTGEL® 1070 UG	DYNO® 1540
SUPER BLASTEX®	DYNOTEX
SUPER BLASTEX® TX	DX-2011
SUPER BLASTEX® TX	DX-2012

Product Class: Emulsion Explosives, Packaged

Product Appearance & Odor: White or pink opaque semi-solid, which will appear gray if product contains aluminum. Little or no odor. Packaged in cylindrical cartridges of paper or plastic film.

DOT Hazard Shipping Description: **UN0332** Explosive, blasting, type E 1.5D II

NFPA Hazard Classification: Not Applicable (See Section IV - Special Fire Fighting Procedures)

SECTION II - HAZARDOUS INGREDIENTS

			Occupational Exposure Limits	
Ingredients:	**CAS#**	**% (Range)**	**ACGIH TLV-TWA**	**OSHA PEL-TWA**
Ammonium Nitrate	6484-52-2	60-85	None	None
Sodium Nitrate	7631-99-4	0-12	None	None
Methylamine Nitrate*	22133-87-7	0-3	None	None
Aluminum	7429-90-5	0-10	10 mg/m^3 (dust)	15 mg/m^3 (total)
Mineral Oil	64742-35-4	0-6	5 mg/m^3 (mist)	None
Kerosene	8008-20-6	0-6	None	None

* This ingredient may be used only in products produced at the Paige Plant.

Ingredients, other than those mentioned above, as used in this product are not hazardous as defined under current Department of Labor regulations, or are present in deminimus concentrations (less than 0.1% for carcinogens, less than 1.0% for other hazardous materials).

Material Safety Data Sheet

SECTION III - PHYSICAL DATA

Boiling Point: Not Applicable
Vapor Density: (Air = 1) Not Applicable
Percent Volatile by Volume: <20 (water)

Evaporation Rate (Butyl Acetate = 1): <1

Vapor Pressure: Not Applicable
Density: 1.15-1.35 g/cc
Solubility in Water: Product partially dissolves very slowly in water.

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flash Point: >100°C **Flammable Limits:** Not Applicable
Extinguishing Media: (See Special Fire Fighting Procedures section.)
Special Fire Fighting Procedures: Do not attempt to fight fires involving explosive materials. Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions.
Unusual Fire and Explosion Hazards: Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

SECTION V - HEALTH HAZARD DATA

Effects of Overexposure

Eyes: May cause irritation, redness and tearing.
Skin: Prolonged contact may cause irritation.
Ingestion: Large amounts may be harmful if swallowed.
Inhalation: Not a likely route of exposure.
Systemic or Other Effects: None known.

Emergency and First Aid Procedures

Eyes: Irrigate with running water for at least 15 minutes. If irritation persists seek medical attention.
Skin: Remove contaminated clothing. Wash with soap and water.
Ingestion: Seek medical attention.
Inhalation: If irritation occurs, remove to fresh air.
Special Considerations: None.

SECTION VI - REACTIVITY DATA

Stability: Stable under normal conditions, may explode when subjected to fire, supersonic shock or high-energy projectile impact, especially when confined or in large quantities.
Conditions to Avoid: Keep away from heat, flame, ignition sources and strong shock.
Materials to Avoid (Incompatibility): Corrosives (strong acids and strong bases or alkalis).
Hazardous Decomposition Products: Nitrogen Oxides (NO_X), Carbon Monoxide (CO)
Hazardous Polymerization: Will not occur

Material Safety Data Sheet

SECTION VII - SPILL OR LEAK PROCEDURES

Steps to be taken in Case Material is Released or Spilled: Protect from all ignition sources. In case of fire evacuate area not less than 2,500 feet in all directions. Notify authorities in accordance with emergency response procedures. Only personnel trained in emergency response should respond. If no fire danger is present, and product is undamaged and/or uncontaminated, repackage product in original packaging or other clean DOT approved container. Ensure that a complete account of product has been made and is verified. Follow applicable Federal, State, and local spill reporting requirements.
Waste Disposal Method: Disposal must comply with Federal, State and local regulations. If product becomes a waste, it is potentially regulated as a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR, part 261. Review disposal requirements with a person knowledgeable with applicable environmental law (RCRA) before disposing of any explosive material.

SECTION VIII - SPECIAL PROTECTION INFORMATION

Ventilation: Not required for normal handling.
Respiratory Protection: None normally required.
Protective Clothing: Gloves and work clothing that reduce skin contact are suggested.
Eye Protection: Safety glasses are recommended.
Other Precautions Required: None.

SECTION IX - SPECIAL PRECAUTIONS

Precautions to be taken in handling and storage: Store in cool, dry, well-ventilated location. Store in compliance with Federal, State and local regulations. Keep away from heat, flame, ignition sources and strong shock.
Precautions to be taken during use: Avoid breathing the fumes or gases from detonation of explosives. Use accepted safe industry practices when using explosive materials. Unintended detonation of explosives or explosive devices can cause serious injury or death.
Other Precautions: It is recommended that users of explosive materials be familiar with the Institute of Makers of Explosives Safety Library Publications.

SECTION X - SPECIAL INFORMATION

The reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR 372 may become applicable if the physical state of this product is changed to an aqueous solution. If an aqueous solution of this product is manufactured, processed, or otherwise used, the nitrate compounds category and ammonia listing of the previously referenced regulation should be reviewed.

Disclaimer

MATERIAL SAFETY DATA SHEET

Setting Earth Shattering Standards
Since 1966

Product Name: MDB BLEND 1966

SECTION I **Issued by the Safety Department**

MAINE DRILLING AND BLASTING
88 Gold Ledge Ave.
Auburn, NH 03032

EMERGENCY PHONE
DAY 603-647-0299
Chemtrec 1-800-424-9300

TRADE NAME AND SYNONYMS:

MDB Blend 1966

SECTION II HAZARDOUS INGREDIENTS

Ammonium Nitrate: NH_4NO_3,	CAS No. 6484-52-2	(65 - 90%)
Fuel Oil/ Mineral Oil Blend,	CAS No. 68476-30-2	(3 - 9%)
Aluminum: Al,	CAS No. 7429-90-5,	(0 - 10%)
Polymeric Surfactant	Not Applicable for Mixtures	(0.5 – 2%)

An emulsified mixture of ammonium nitrate solution, fuel oil, mineral oil and polymeric surfactant (emulsifier). May also contain ammonium nitrate prills (granules) and/or aluminum.

SECTION III PHYSICAL DATA

BOILING POINT: N/A VAPOR PRESSURE (mm Hg) N/A
SPECIFIC GRAVITY (H_2O = 1): 1.20 to 1.30 VAPOR DENSITY (Air=1) N/A
PERCENT VOLATILE BY VOL. (%): N/A EVAPORATION RATE: N/A
SOLUBILITY IN WATER: Although in excess of 80% of the materials are readily soluble in water; the product has excellent water resistance.
APPEARANCE AND ODOR: White to tan colored thick cream. If aluminum is present, gray metal particles will be visible. If ammonium nitrate prill is present, white to tan colored granules will be visible. Slight odor of fuel oil.

SECTION IV FIRE AND EXPLOSION DATA

FLASH POINT:	165^0 F (74^0 C) (PMCC)
FLAMMABLE LIMITS:	Not available
EXTINGUISHING MEDIA:	See below.
SPECIAL FIRE FIGHTING PROCEDURES:	Do not fight fires. Withdraw personnel immediately. Allow fire to burn Itself out.
UNUSUAL FIRE AND EXPLOSION HAZARDS:	May explode when subjected to fire or shock, especially when confined and in large quantities.

SECTION V HEALTH HAZARD DATA

THRESHOLD LIMIT VALUE: ACGIH: Oil mist, mineral, 5 MG/M^3, Aluminum metal dust, 10 MG/M^3
OSHA: Oil mist, mineral, 5 MG/M^3, Aluminum metal dust, 15 MG/M^3
EFFECTS OF OVEREXPOSURE: Acute: Ingestion of large amounts may cause cyanosis, nausea, collapse, vomiting, abdominal pain, rapid heartbeat and breathing, coma, convulsions, and death may occur.
EMERGENCY AND FIRST AID PROCEDURES:
Eyes: Slight irritant. Flush with large amounts of water for at least 15 minutes and consult a physician.
Skin: Slight irritant. Wash with mild soap and water.

Maine Drilling & Blasting

MATERIAL SAFETY DATA SHEET

Setting Earth Shattering Standards Since 1966

Product Name: MDB BLEND 1966

SECTION VI REACTIVITY DATA **Issued by the Safety and Compliance Dept.**

STABILITY: Stable under normal conditions. May explode when subjected to fire or shock, especially when confined and in large quantities. Avoid temperatures above 212^0F, (100^0C).

INCOMPATIBILITY (MATERIALS TO AVOID): Avoid all contamination, especially peroxides and chlorates. Alkaline contamination may liberate ammonia fumes.

HAZARDOUS DECOMPOSITION PRODUCTS: Gaseous nitrogen oxides and carbon oxides: Toxic decomposition products including carbon monoxide (CO) may migrate to off blast-site areas.

HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

SECTION VII SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Pick up and dispose of all spilled material immediately. Do not permit smoking or open flames near spill site.

WASTE DISPOSAL METHOD: Uncontaminated and contaminated material may be placed in large diameter boreholes and detonated so that the explosive energy is utilized as originally intended. Dispose of under direct supervision of a qualified person according to local, state and federal regulations. Call Maine Drilling & Blasting Safety and Compliance Department for recommendations and assistance.

TRANSPORTATION EMERGENCIES involving spills, leaks, fires or exposures in the United States: CALL: CHEMTREC for emergencies only: 1-800-424-9300

SECTION VIII SPECIAL PROTECTION INFORMATION:

RESPIRATORY PROTECTION:	Not required under normal conditions.
VENTILATION:	Not required under normal conditions.
PROTECTIVE GLOVES:	Slight skin irritant.
EYE PROTECTION:	Slight eye irritant.

SECTION IX SPECIAL PRECAUTIONS

COMPLY WITH THE SAFETY LIBRARY PUBLICATION NO. 4 “WARNINGS AND INSTRUCTIONS” AS ADOPTED BY THE INSTITUTE OF MAKERS OF EXPLOSIVES.
TRANSPORTATION, STORAGE AND USE MUST COMPLY WITH OSHA SAFETY AND HEALTH STANDARDS 29CFR1910.109, APPLICABLE MSHA REGULATIONS, THE DOT AND HAZARDOUS MATERIALS REGULATIONS, BATF REQUIREMENTS AND STATE AND LOCAL TRANSPORTATION, STORAGE AND USE REGULATIONS AND ORDINANCES.

DOT or IMDG proper shipping description: Explosive, Blasting, Type E, 1.5D, UN0332, PG II

This material may become a hazardous waste under certain conditions and must be collected, labeled and disposed of per state and federal hazardous waste regulations.

None of the components are listed in the 1987 IARC Monographs, Group 1, 2A or 2B as known, probable, or possible carcinogens, nor are they listed in the NTP annual report on carcinogens.

APPENDIX B.-ALTERNATIVE BLASTING LEVEL CRITERIA

Safe blasting vibration criteria were developed for residential structures, having two frequency ranges and a sharp discontinuity at 40 Hz (table 13). There are blasts that represent an intermediate frequency case, being higher that the structure resonance (4 to 12 Hz) and lower that 40 Hz. The criteria of table 13 apply equally to a 35-Hz and a 10-Hz ground vibration, although the responses and damage potentials are very much different.

Using both the measured structure amplifications (fig. 39) and damage summaries (figs. 52 and 54), a smoother set of criteria was developed. These criteria have more severe measuring requirements, involving both displacement and velocity (fig. B-1).

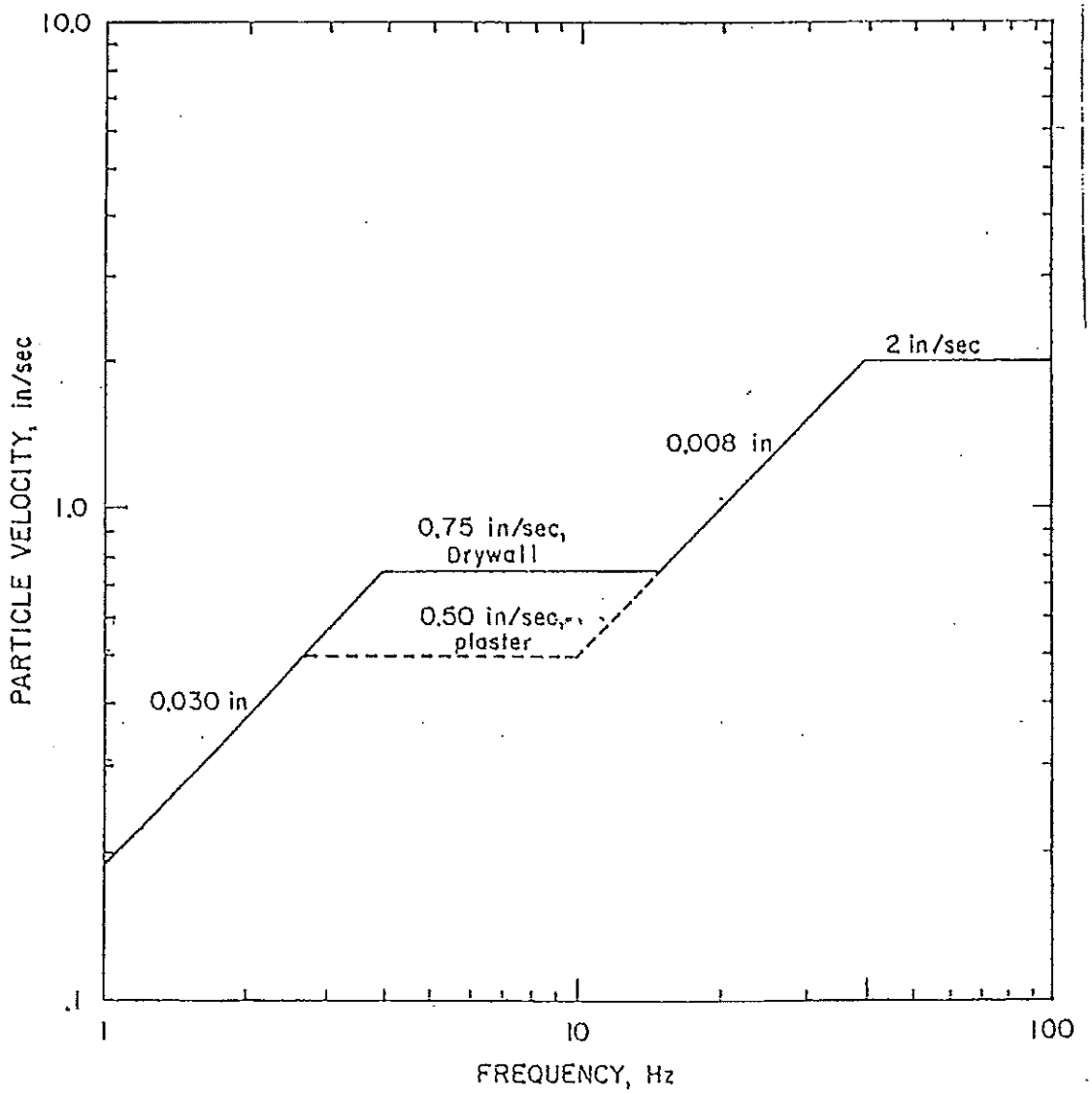


Figure B–1.—Safe levels of blasting vibration for houses using a combination of velocity and displacement.

Maine Drilling & Blasting Inc.

Blast Report

SAFETY starts with ME!

Job # _____ Customer Name: _____ Customer Supt. : _____

Date: _____ Job Address: _____ Pick Ticket(s) # : _____

Shot #:				
Shot Time:				
Operation: (Trench, Open)				
# Holes:				
Depth of Water:				
Hole Diameter:				
Burden:				
Spacing:				
Total Square Feet:				
Stemming:				
Sub Drill:				
Avg. Drill Depth:				
Total Drill Footage:				
Total Pay Yards:				
Total Yards Shot:				
Bulk _____				
ANFO				
ANFO WR				
Exp. 1 _____				
Exp. 2 _____				
Exp. 3 _____				
Exp. 4 _____				
Cast Booster _____				
Cast Booster _____				
Total Pounds Shot:				
Powder Factor (Lbs / Cyd):				
Det 1 _____				
Det 2 _____				
Det 3 _____				
Det 4 _____				
Det 5 _____				
Det 6 _____				
Lead Line _____				
Type of Cover (Dirt, Mats):				
# of Mats Used:				
Seis #: PPV:				
Operator: dB:				
Location:				
Seis #: PPV:				
Operator: dB:				
Location:				
Seis #: PPV:				
Operator: dB:				
Location:				
Seis #: PPV:				
Operator: dB:				
Location:				

Fire Detail Hours: _____

Type of Rock: _____

Type of Terrain: _____

Weather Conditions: _____

Wind Direction/Speed: _____

Identify Hazards: _____

_____

Precautions Taken: _____

_____

Calculations:

Notes:

Blaster Name: _____

Lic. # _____

Signature: _____

THIS REPORT MUST BE FILLED OUT COMPLETELY

Rev. 5-5-08

Maine Drilling & Blasting Inc.

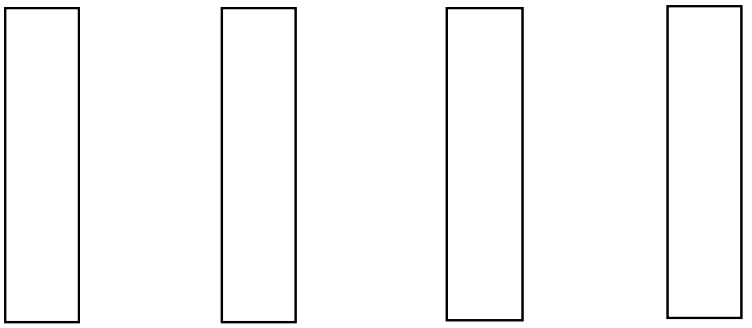
Blast Design Plan

Show Timing for Each Shot

SAFETY starts with ME!

Job Number: **Date:**

Typical Columns



FORMULAS:

SD = D / W ^.5

PPV = K x (SD)^-1.6

K = PPV x SD ^1.6

Shot #: _____ _____ _____ _____

Distance to Closest Structure:				
Location of Structure:				
Max Holes Per Delay:				
Max Pounds Per Delay:				
Scale Distance:				
Predicted PPV: K Factor _____				

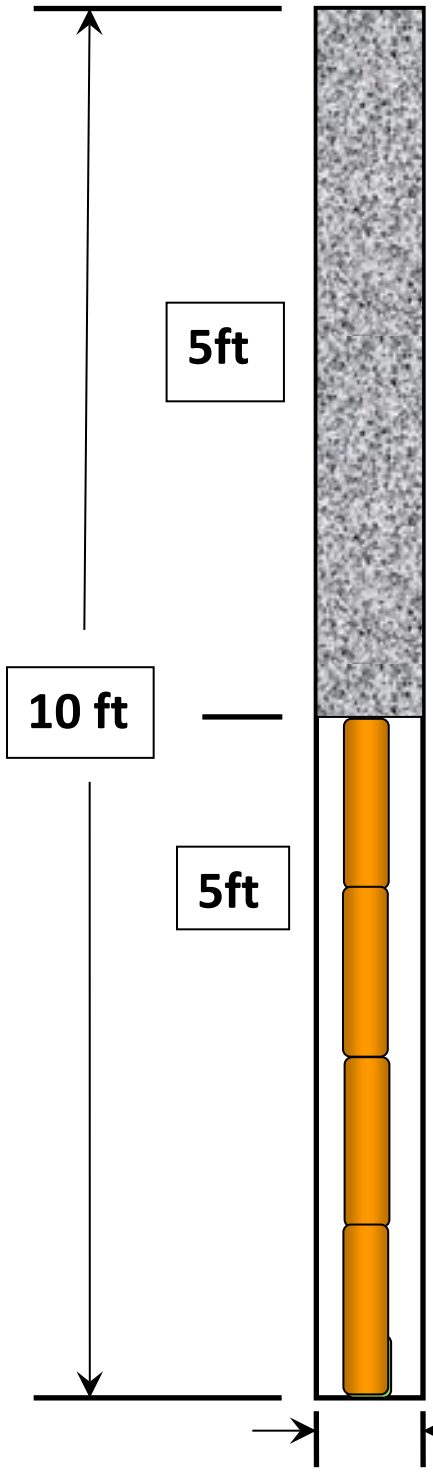
THIS REPORT MUST BE FILLED OUT COMPLETELY

Rev. 5-5-08

Maine Drilling & Blasting Technical Services Group

LOADED HOLE SECTION

MAXIMUM LBS/DELAY – 13lbs



3/8” CHRUSHED STONE STEMMING

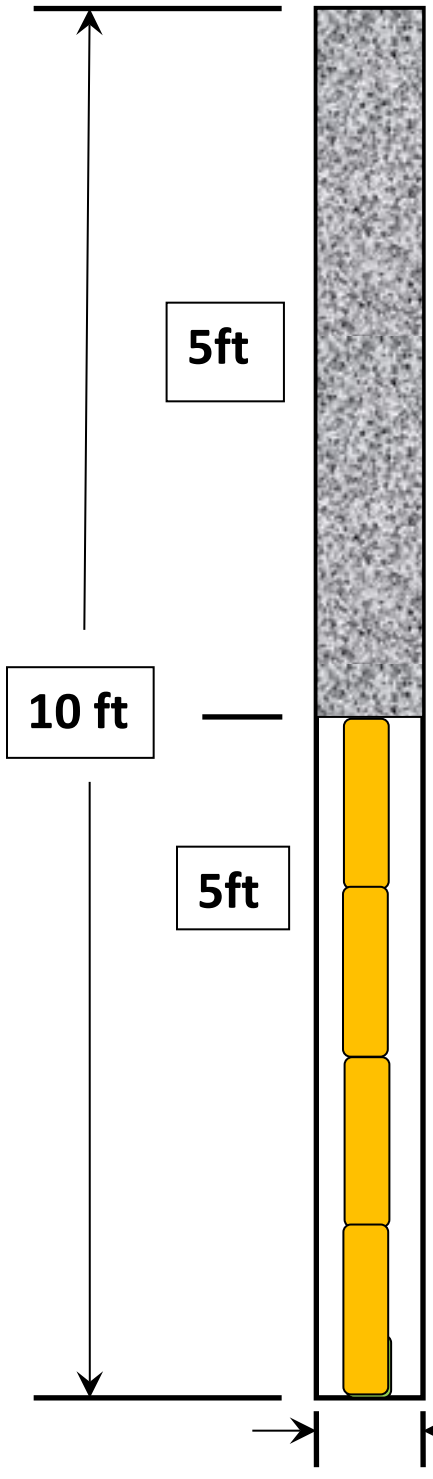
BLASTEX 2.5”x16” – 3.3 lbs per stick

TOTAL LBS/HOLE – 13lbs

Maine Drilling & Blasting Technical Services Group

LOADED HOLE SECTION

MAXIMUM LBS/DELAY – 10lbs



3/8” CHRUSHED STONE STEMMING

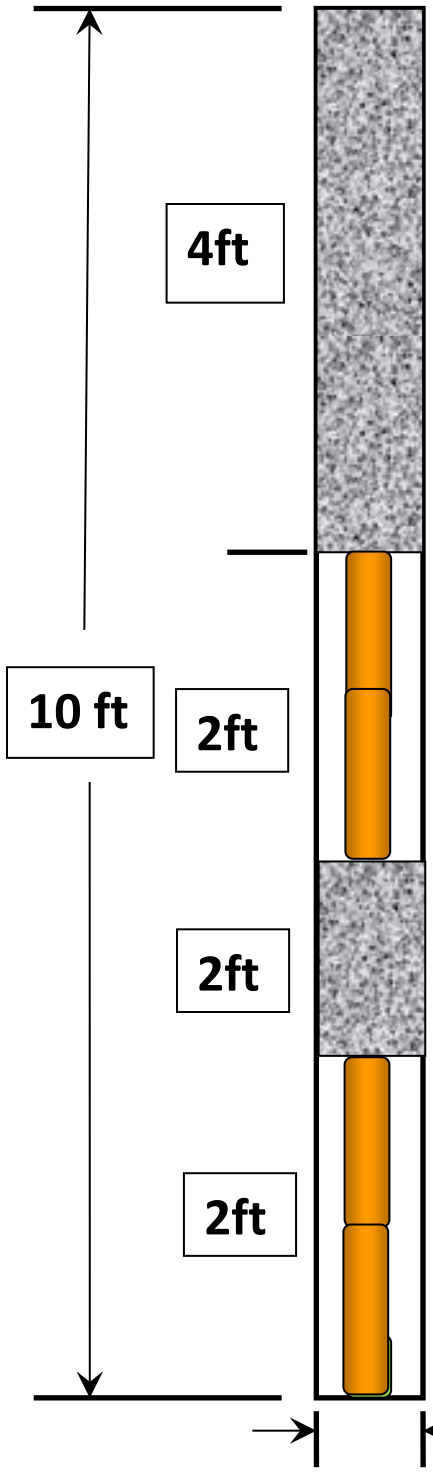
UNIMAX 2”x16” – 2.5 lbs per stick

TOTAL LBS/HOLE – 10lbs

Maine Drilling & Blasting Technical Services Group

LOADED HOLE SECTION

MAXIMUM LBS/DELAY – 6.5lbs



3/8” CHRUSHED STONE STEMMING

BLASTEX 2.5”x16” – 3.3 lbs per stick

3/8” CHRUSHED STONE STEMMING

BLASTEX 2.5”x16” – 3.3 lbs per stick

TOTAL LBS/HOLE – 13lbs

PRE-BLAST DESIGN and VIBRATION ANALYSIS

Blast Plan Decked Holes

Hole Depth 1		
Represents the maximum lbs. allowed vs. the closest structure		
Scale Distance	20	
Actual Distance	50	ft.
Max Charge Weight/Delay	6	lbs.
Actual vs Allowed Calculations		
Maximum Hole Depth	10	**ft.**
Stemming Between Decks	2	ft.
Stemming at top	4	ft.
Diameter of hole	3	in
Density	1	g/cc
Lbs./ft.	3.06	lbs./ft.
Max Allowed Feet of Powder/Delay	2.04	ft.
Recommended # decks	0	
Actual # Decks	1.0	
Actual Total ft. of Product	4.00	ft.
Actual Total lb.'s of Product/Hole	12.26	lbs.
Actual Feet of Product/Deck	2.00	ft.
Actual Lbs./Deck	6.13	lbs.
Powder Factor	1.2	
Yardage per hole	10.22	cu. yd.'s
Sq. ft. per hole	27.58	sq. ft.
Square Pattern	5.25	ft.
Burden	4.0	ft.
Spacing	6.9	ft.

Estimated Shot Calculations (Average)					
Number of holes in shot	10		Sq. ft./hole	16	sq. ft.
Planned Burden	4	ft.	Est Pay yd.'s	47	cu. yd.'s
Planned Spacing	4	ft.	Est Blast yd.'s	59	cu. yd.'s
Av pay cut.	8	ft.	Est Exp	123	lb.'s
Sub Drilling	2	ft.	Est PF	2.07	lb.'s/cu. yd
Avg. hole depth	10	ft.			

Blast Vibration Analysis

Estimated PPV's (inches/sec) at closest structures using different "K" factors

Holes or Decks/Delay	1.00							
Max lbs./delay	6.13	K Value	100.00		K Value	160.00	K Value	242.00
50' Away	50.00							
Scale Distance	20.20	Est. PPV	0.82		Est. PPV	1.31	Est. PPV	1.97
100' Away	100.00							
Scale Distance	40.39	Est. PPV	0.27		Est. PPV	0.43	Est. PPV	0.65
200' Away	200.00							
Scale Distance	80.79	Est. PPV	0.09		Est. PPV	0.14	Est. PPV	0.21
	0.00							
Scale Distance	0.00	Est. PPV	#DIV/0!		Est. PPV	########	Est. PPV	########
	0.00							
Scale Distance	0.00	Est. PPV	#DIV/0!		Est. PPV	########	Est. PPV	########
	0.00							
Scale Distance	0.00	Est. PPV	#DIV/0!		Est. PPV	########	Est. PPV	########
	0.00							
Scale Distance	0.00	Est. PPV	#DIV/0!		Est. PPV	########	Est. PPV	########

Submittal: **Date:** 3/31/2015 **Time:** 3:17 PM **By:** Brett Doyon

PRE-BLAST DESIGN and VIBRATION ANALYSIS

Blast Plan Typical Hole

Hole Depth 1		
Represents the maximum lbs. allowed vs. the closest structure		
Scale Distance	20	
Actual Distance	100	ft.
Max Charge Weight/Delay	25	lbs.
Actual vs Allowed Calculations		
Maximum Hole Depth	**10**	**ft.**
Stemming Between Decks	2	ft.
Stemming at top	5	ft.
Diameter of hole	3	in
Density	1	g/cc
Lbs./ft.	3.06	lbs./ft.
Max Allowed Feet of Powder/Delay	5.00	ft.
Recommended # decks	0	
Actual # Decks	0.0	
Actual Total ft. of Product	5.00	ft.
Actual Total lb.'s of Product/Hole	15.32	lbs.
Actual Feet of Product/Deck	5.00	ft.
Actual Lbs./Deck	15.32	lbs.
Powder Factor	1.2	
Yardage per hole	12.77	cu. yd.'s
Sq. ft. per hole	34.48	sq. ft.
Square Pattern	5.87	ft.
Burden	4.0	ft.
Spacing	8.6	ft.

Estimated Shot Calculations (Average)

Number of holes in shot	10		Sq. ft./hole	16	sq. ft.
Planned Burden	4	ft.	Est Pay yd.'s	47	cu. yd.'s
Planned Spacing	4	ft.	Est Blast yd.'s	59	cu. yd.'s
Av pay cut.	8	ft.	Est Exp	153	lb.'s
Sub Drilling	2	ft.	Est PF	2.59	lb.'s/cu. yd
Avg. hole depth	10	ft.			

Blast Vibration Analysis

Estimated PPV's (inches/sec) at closest structures using different "K" factors

Holes or Decks/Delay	**1.00**						
Max lbs./delay	**15.32**	**K Value**	**100.00**	**K Value**	**160.00**	**K Value**	**242.00**
100' Away	**100.00**						
Scale Distance	**25.55**	**Est. PPV**	**0.56**	**Est. PPV**	**0.90**	**Est. PPV**	**1.36**
200' Away	**200.00**						
Scale Distance	**51.09**	**Est. PPV**	**0.18**	**Est. PPV**	**0.30**	**Est. PPV**	**0.45**
300' Away	**300.00**						
Scale Distance	**76.64**	**Est. PPV**	**0.10**	**Est. PPV**	**0.15**	**Est. PPV**	**0.23**
	0.00						
Scale Distance	**0.00**	**Est. PPV**	**#DIV/0!**	**Est. PPV**	**########**	**Est. PPV**	**########**
	0.00						
Scale Distance	**0.00**	**Est. PPV**	**#DIV/0!**	**Est. PPV**	**########**	**Est. PPV**	**########**
	0.00						
Scale Distance	**0.00**	**Est. PPV**	**#DIV/0!**	**Est. PPV**	**########**	**Est. PPV**	**########**
	0.00						
Scale Distance	**0.00**	**Est. PPV**	**#DIV/0!**	**Est. PPV**	**########**	**Est. PPV**	**########**

Submittal: **Date:** **3/31/2015** **Time:** **3:17 PM** **By: Brett Doyon**

Maine Drilling & Blasting

Timing Diagram

Date:	**3/30/2015**	**Blaster:**	**Blast Plan**		
Job #:	**Kittery, ME**	**License:**			
Customer Name :		**Job Address:**	Route 236 Sewer Extension	**State:**	**Maine**
	Shot Number	**Blast Plan**			

Note- Typical timing design. Adjustments will be made pursuant to previous results.
*All numbers are in milliseconds (ms)

Single Pipe Trench

0		50		125		175		225		275		325
	25		100		150		200		250		300	

Single Pipe Trench Decked Hole

0		50		100		150		200		250		300
25		75		125		175		225		275		325
	42		92		142		192		242		292	
	67		117		167		217		267		317	

Double Pipe Trench

0	25	50	75	100	125	150	175	200	225	250	275	300
42	67	92	117	142	167	192	217	242	267	292	317	342
84	109	134	159	184	209	234	259	284	309	334	359	384